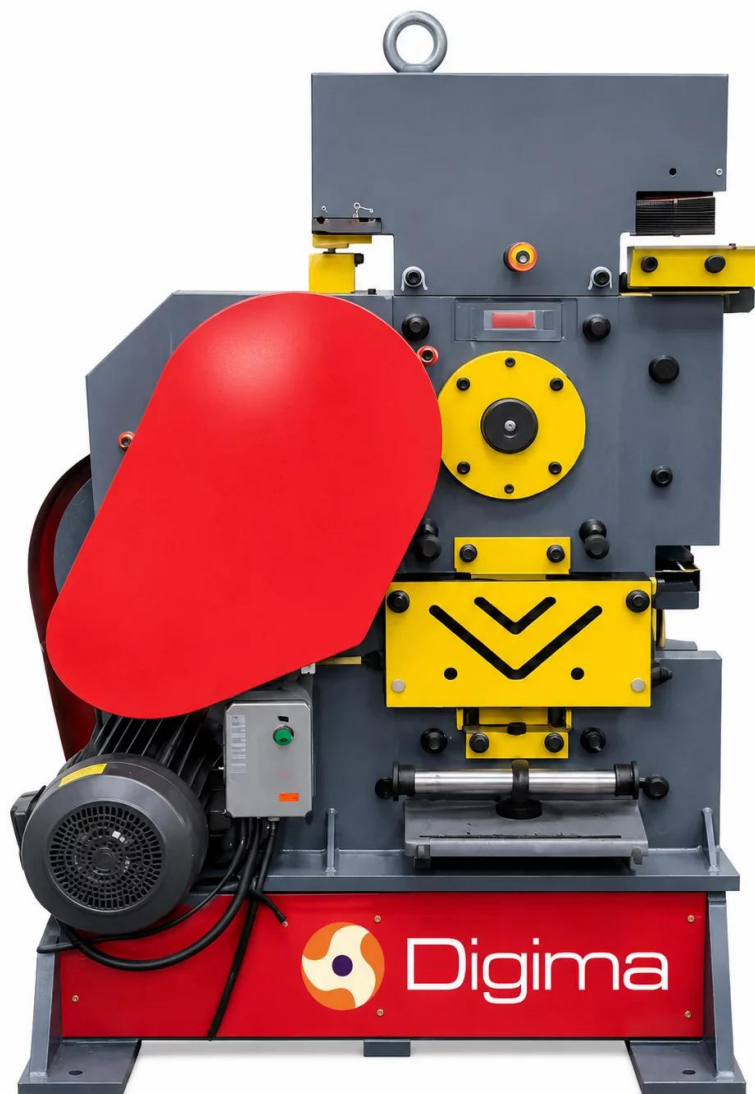




KARTA PRODUKTOWA

Digima QA32-14B 1200 kN punching and cutting press





KARTA PRODUKTOWA

Punching and Cutting Machine

Digima QA32-14B **1200 kN ironworker**

Professional, multifunctional metalworking machine for workshops, manufacturing plants and metalworking companies.

QA32-14B is a Digima punching and cutting machine with a very high shearing force of **1200 kN**. The model combines the functions of a punch press and shears, allowing multiple operations on a single machine — without the need to set up several separate workstations.

The machine enables punching round and slotted holes, cutting flat steel, round steel, angle bars and channels, as well as trimming and processing various steel profiles. The QA32-14B is particularly well suited to applications where high force, repeatability and productivity with heavier steel components are essential.

Shearing force **1200 kN**

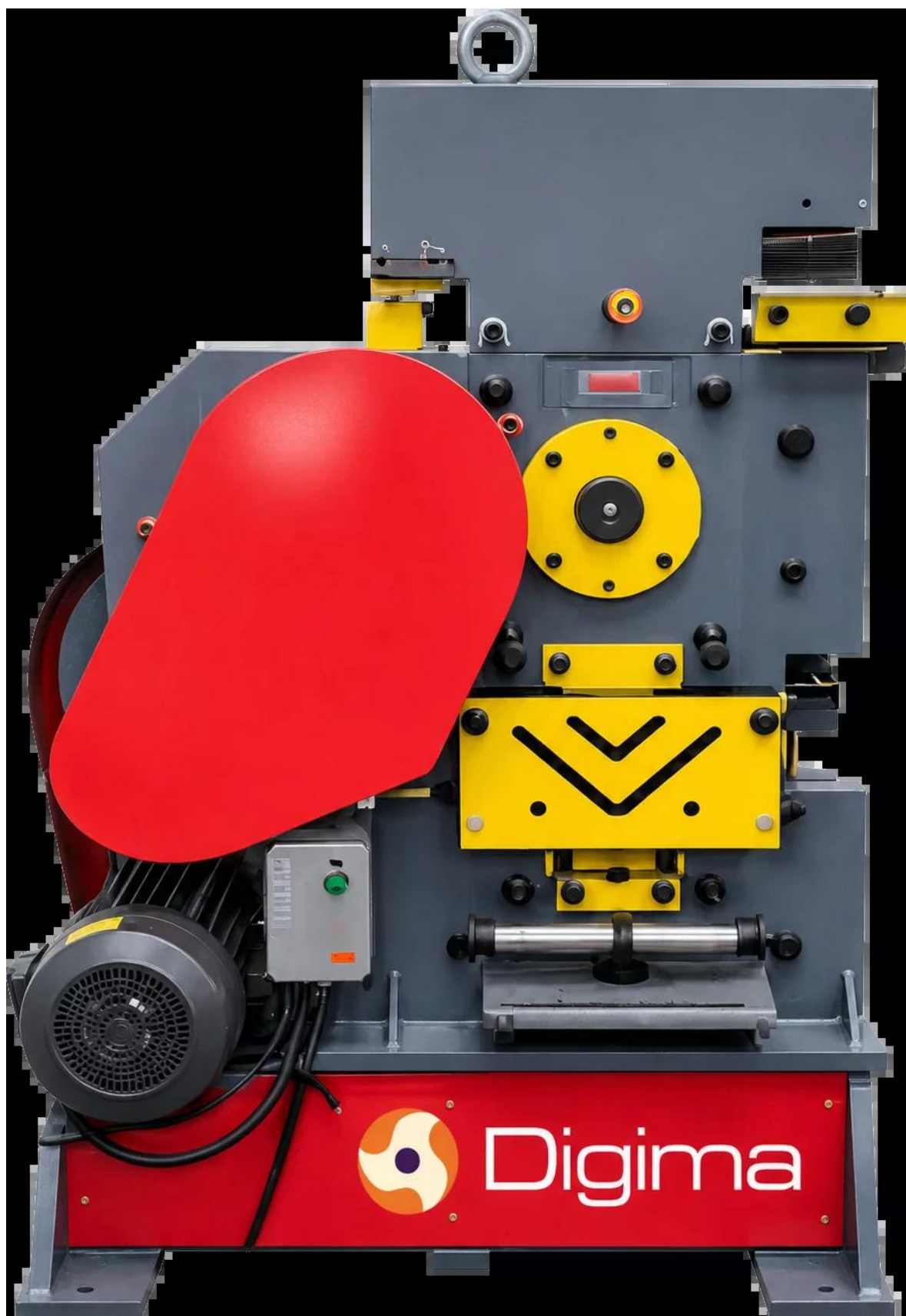
Machine model **QA32-14B**

Max. flat steel cutting **330×14 mm**

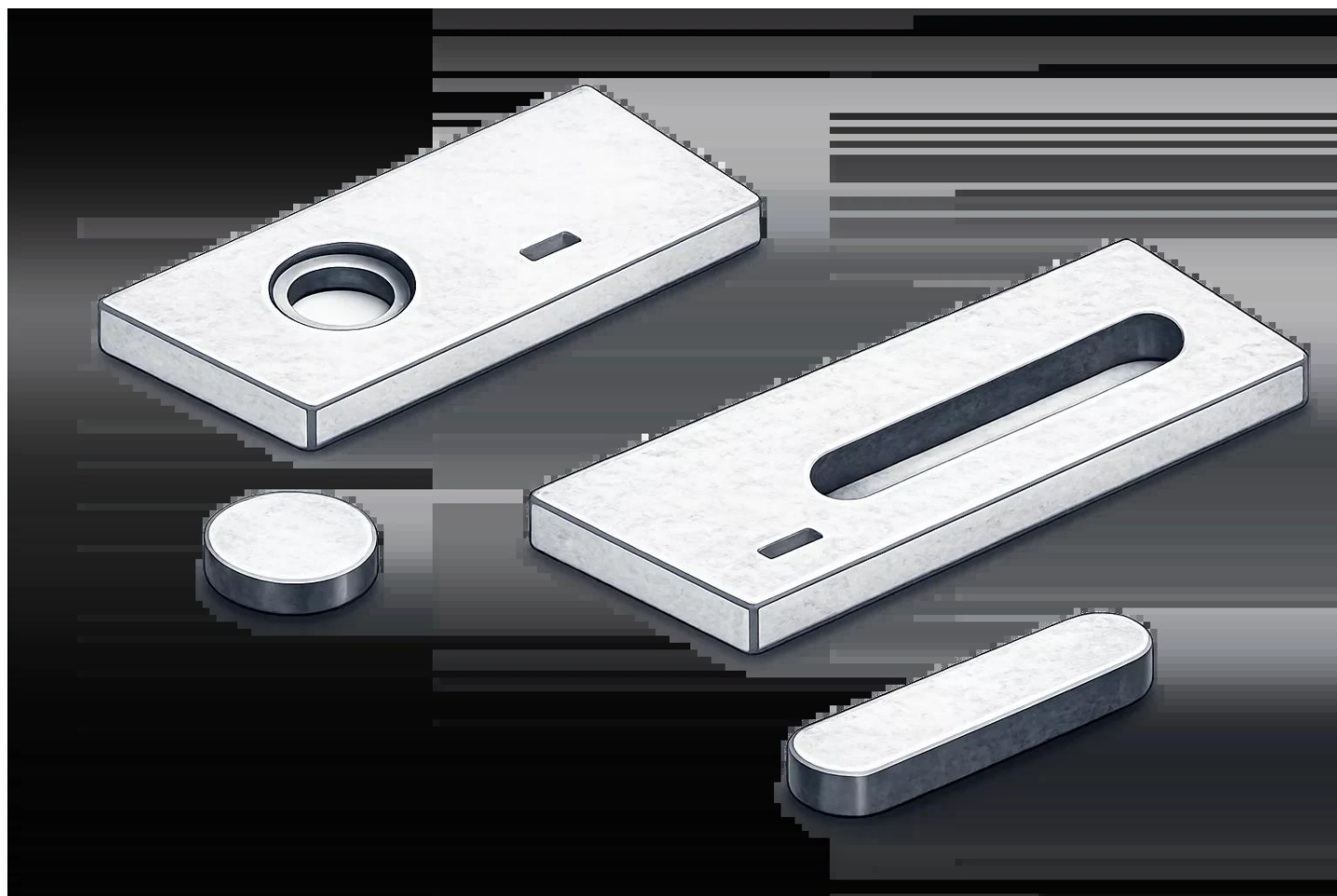
Power supply **400 V**



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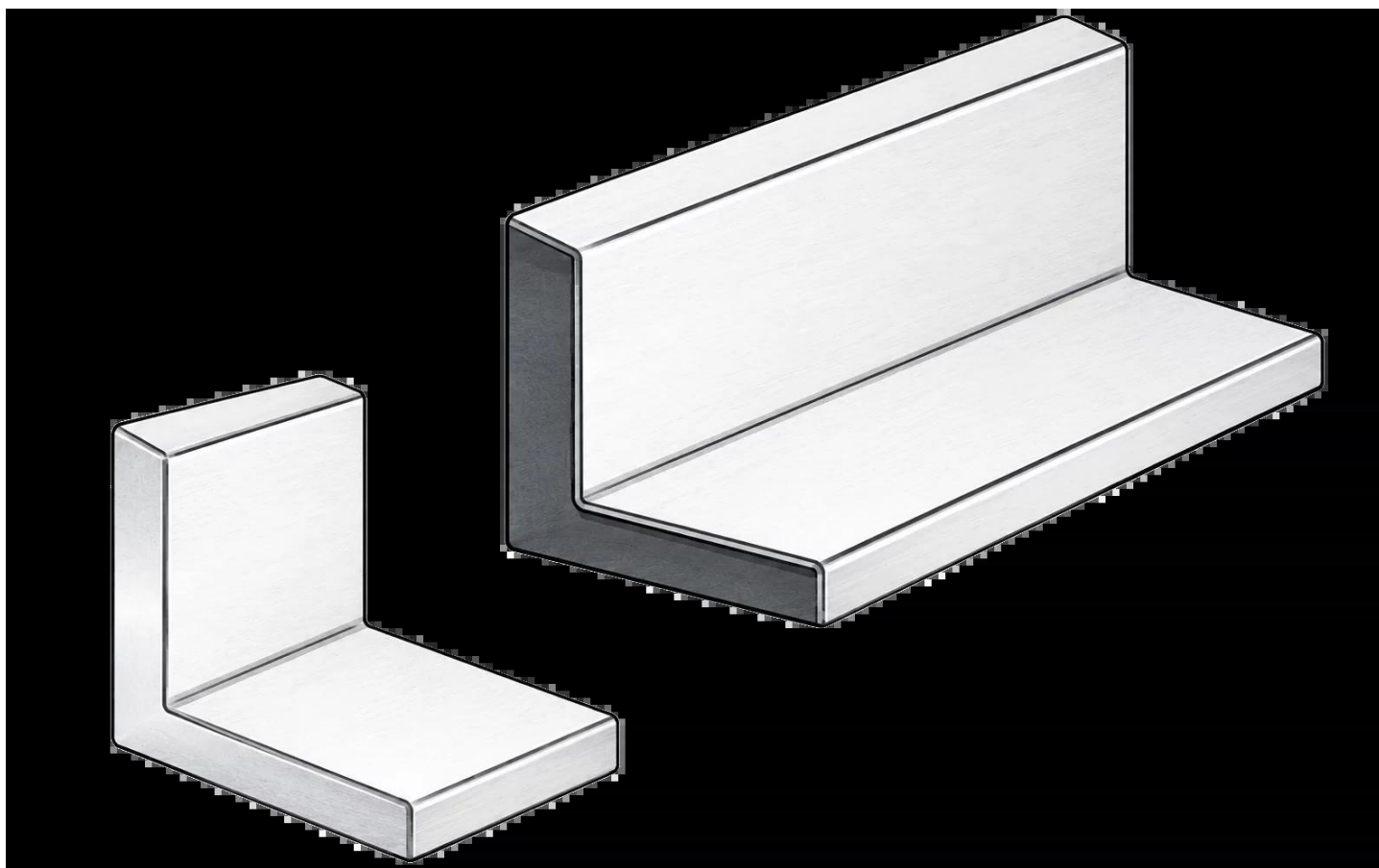


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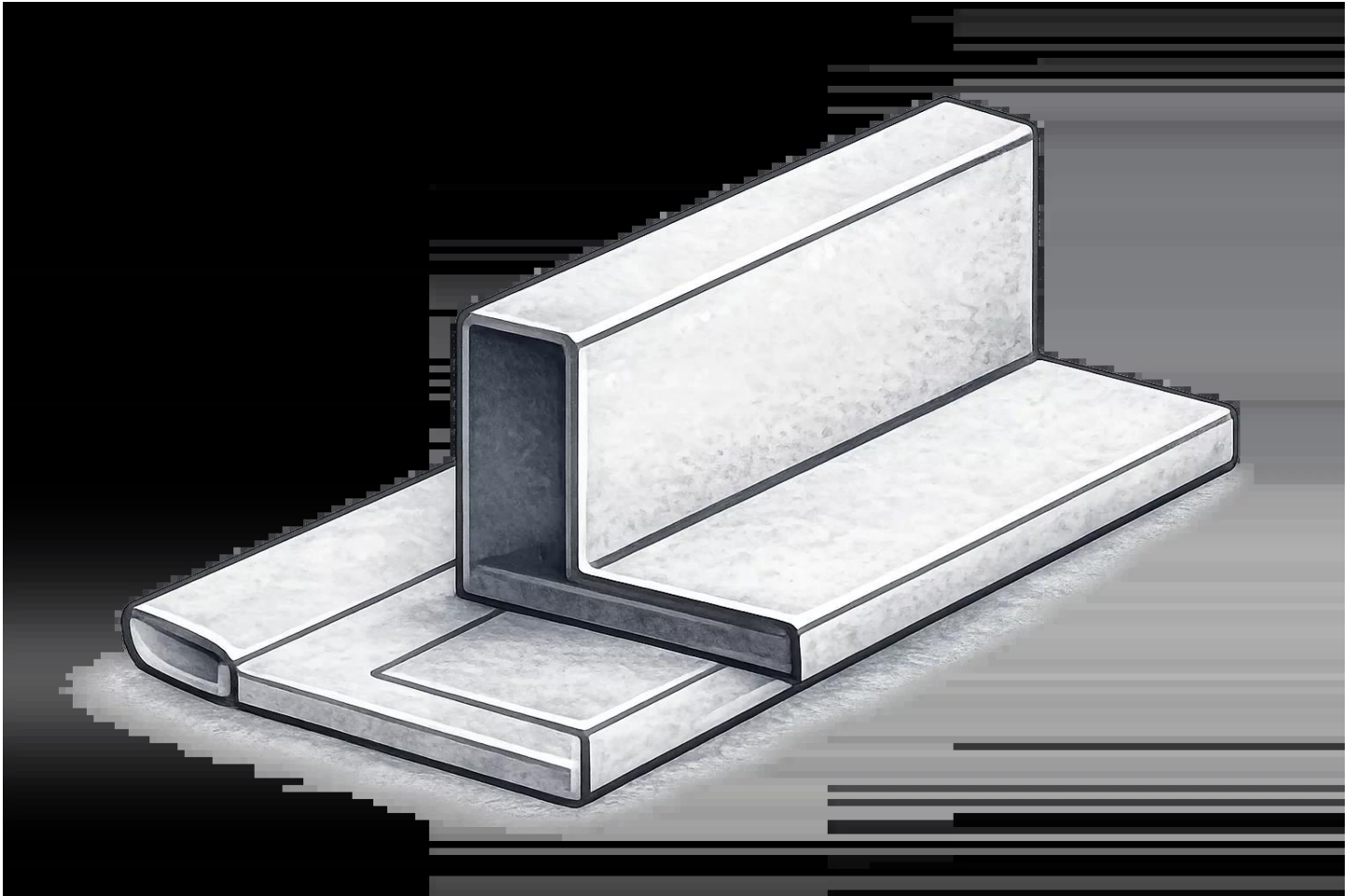
Punching round and slotted holes

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Cutting angle bars

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Cutting closed profiles

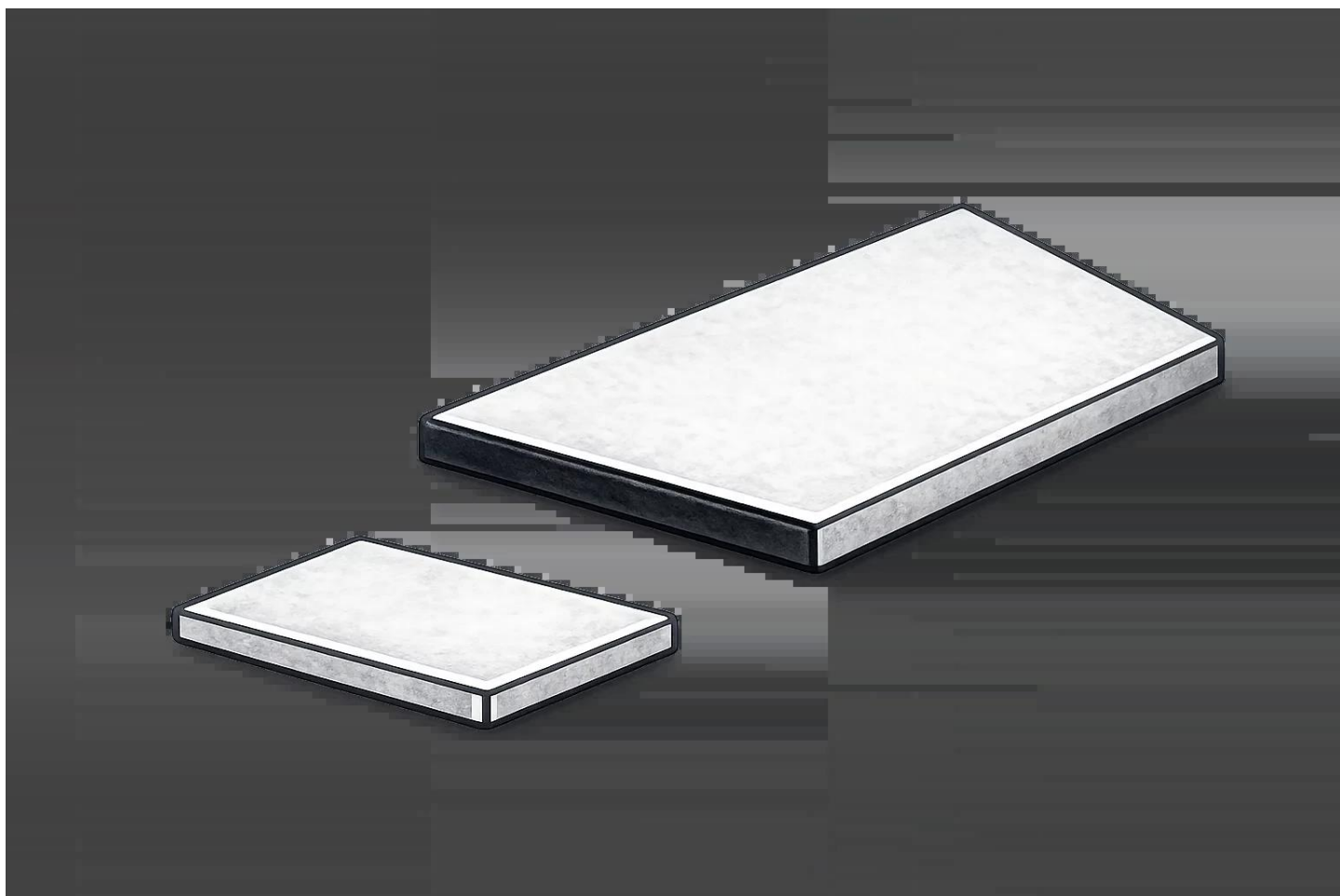
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Cutting bars



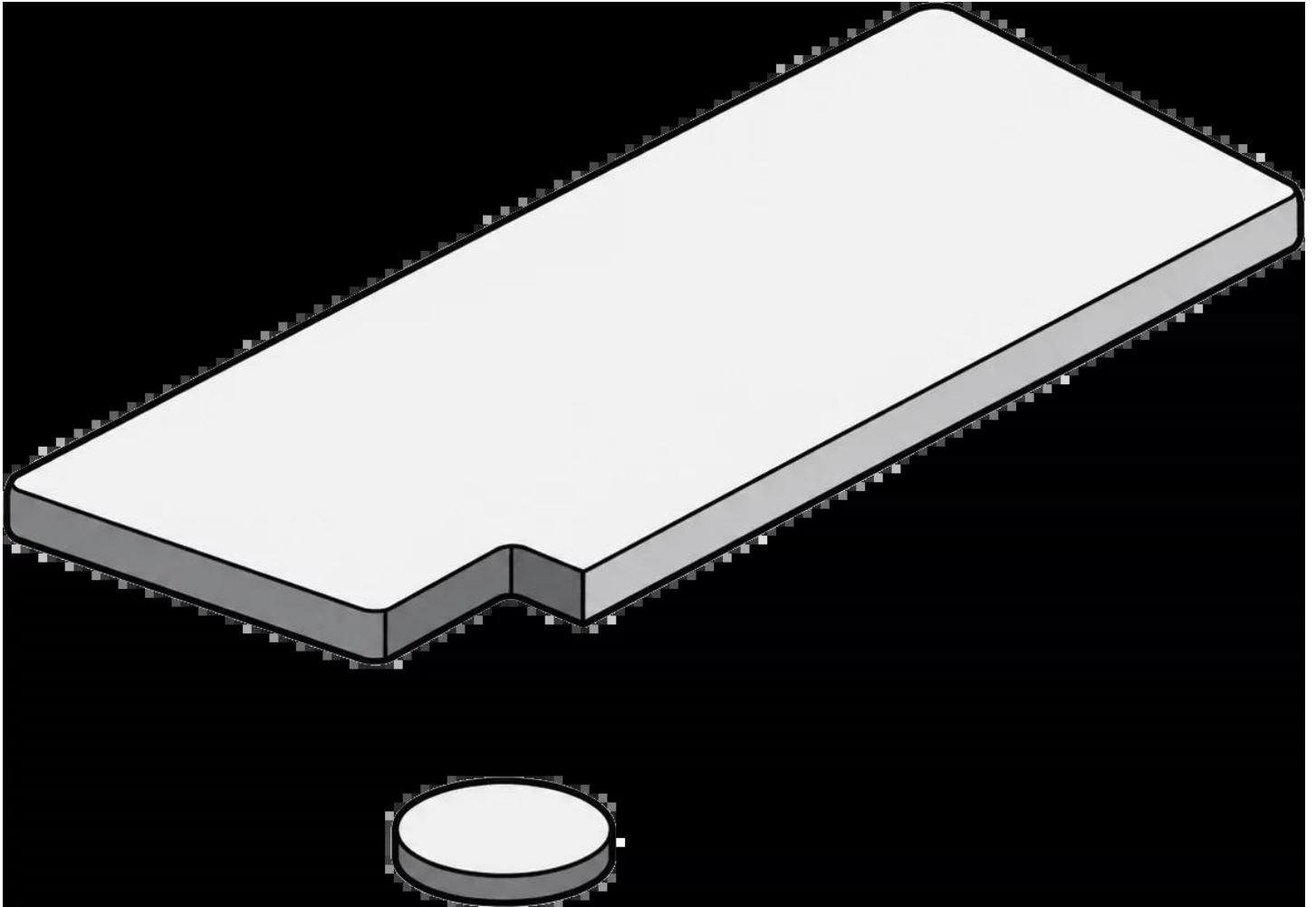
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Cutting *flat steel*

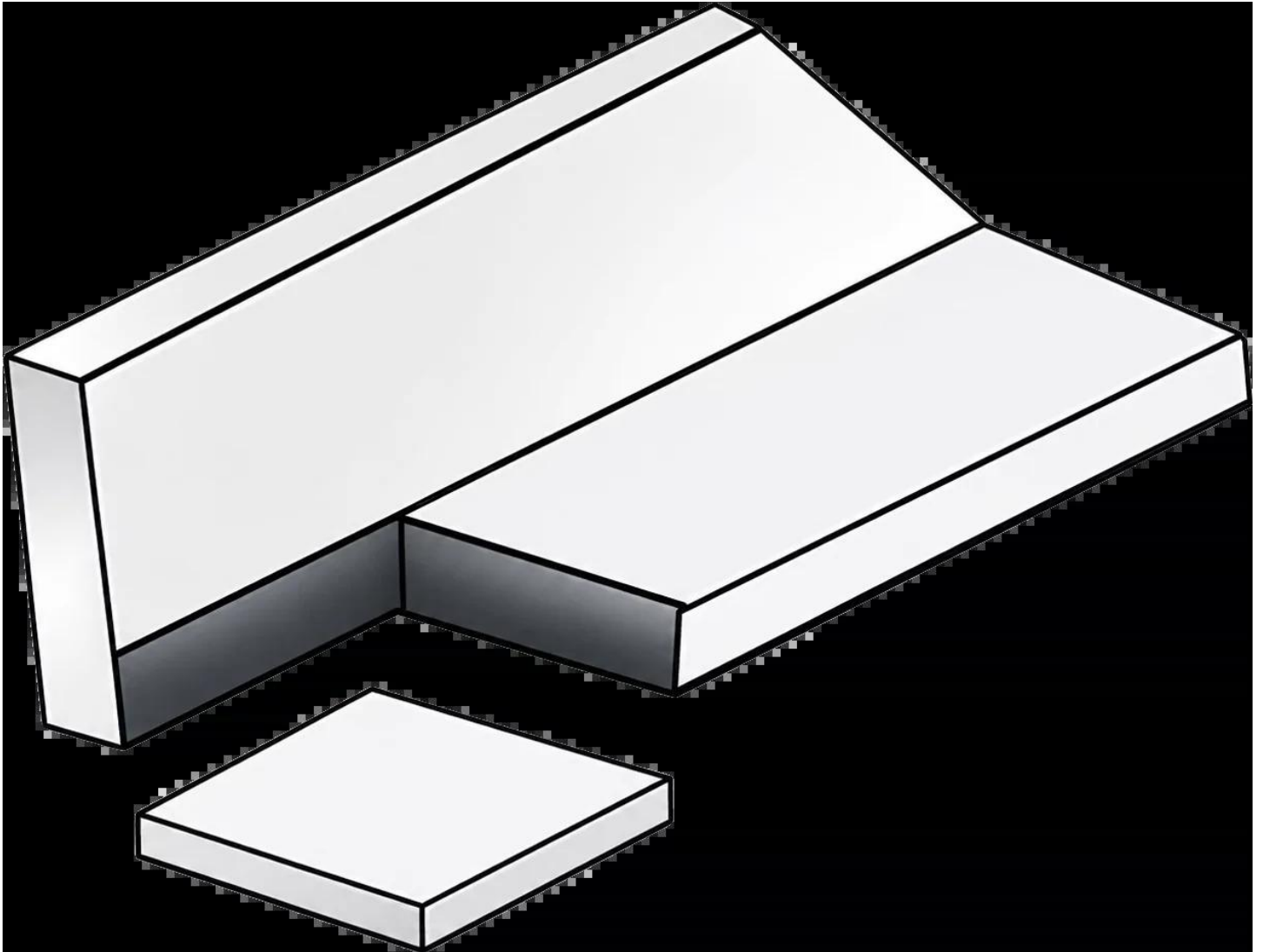


KARTA PRODUKTOWA



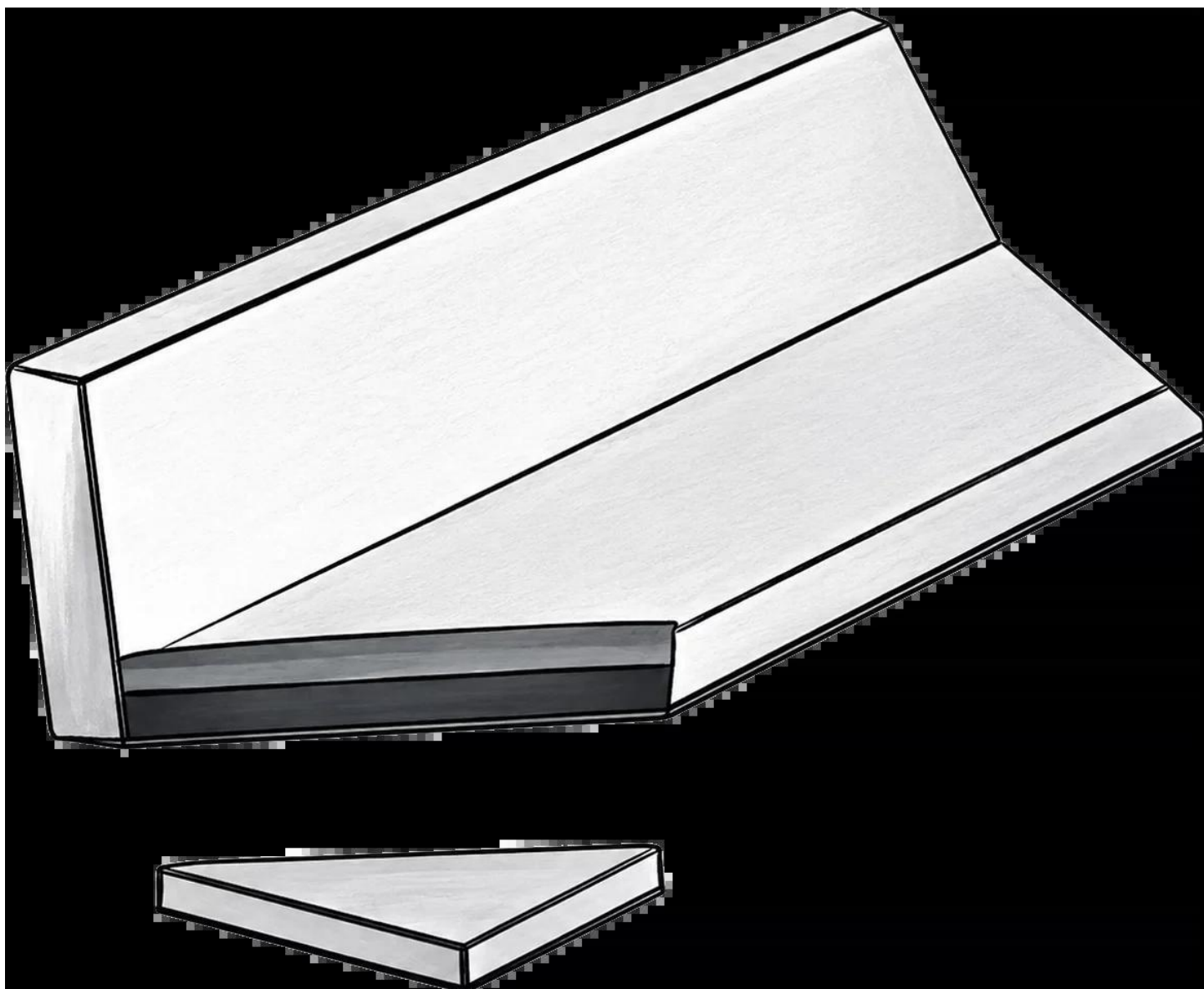
Cutting steel plates

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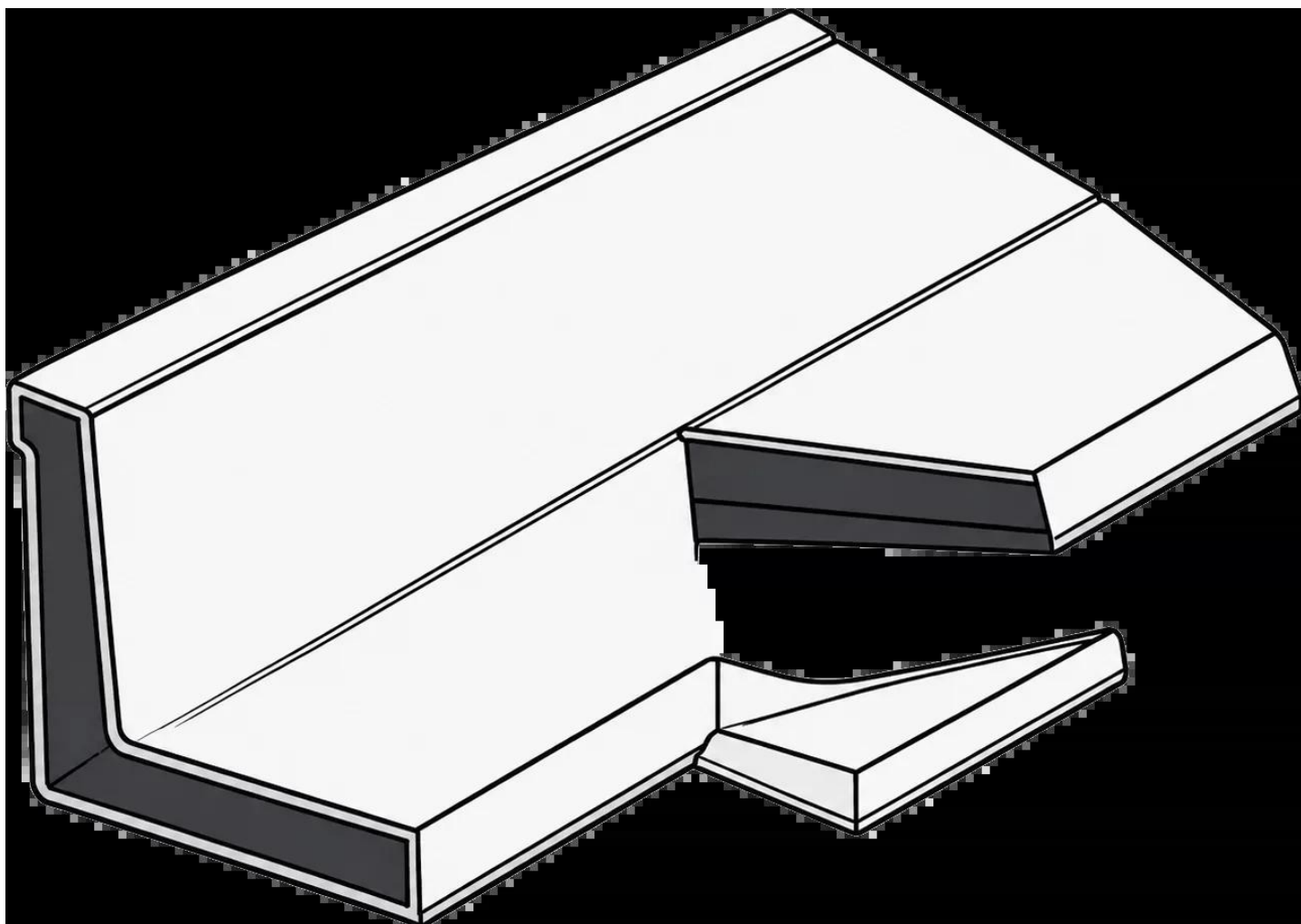


Cutting steel angle bars

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Cutting angle bars *at an angle*

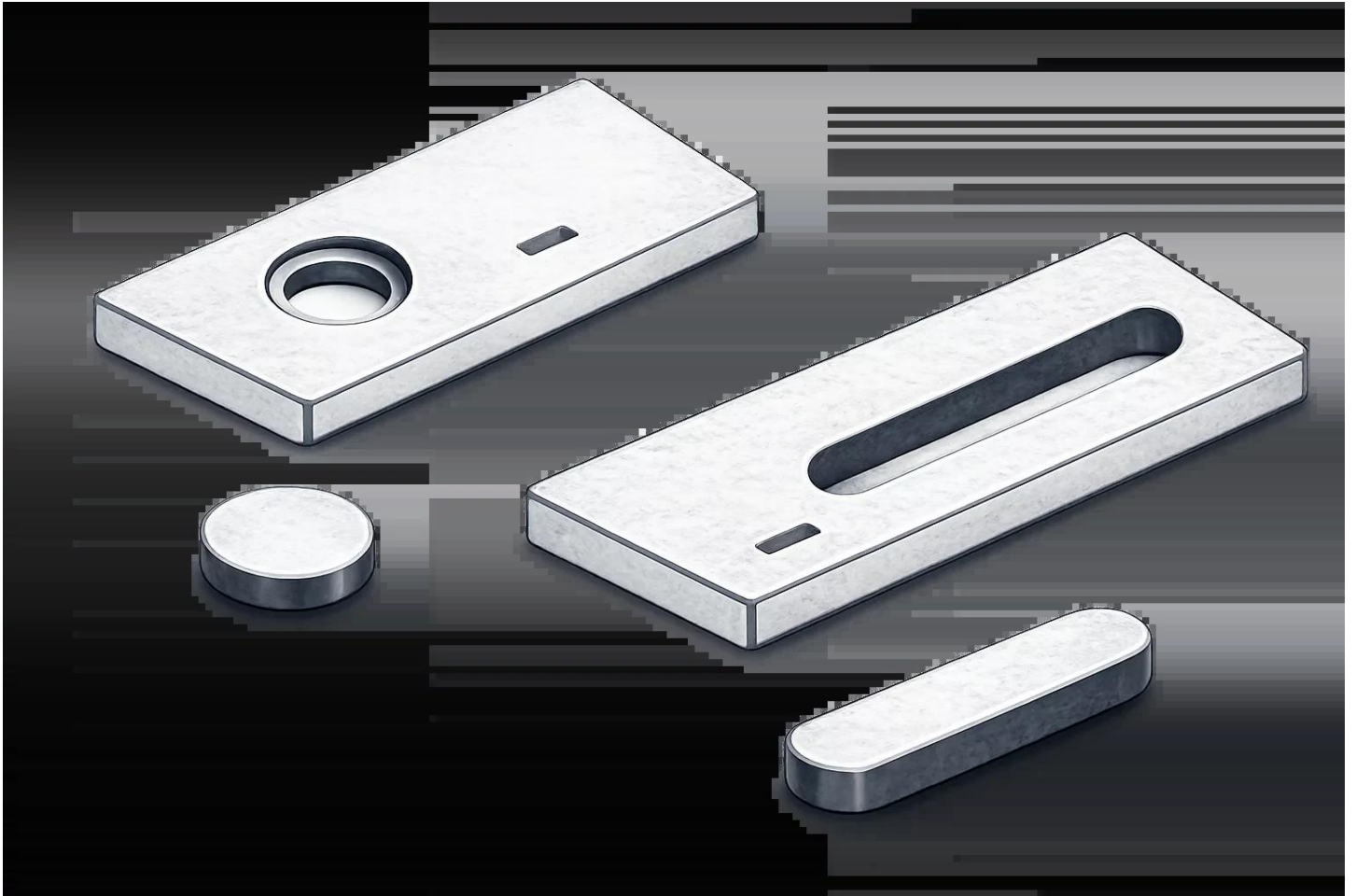


Notching steel *angle bars*

Applications

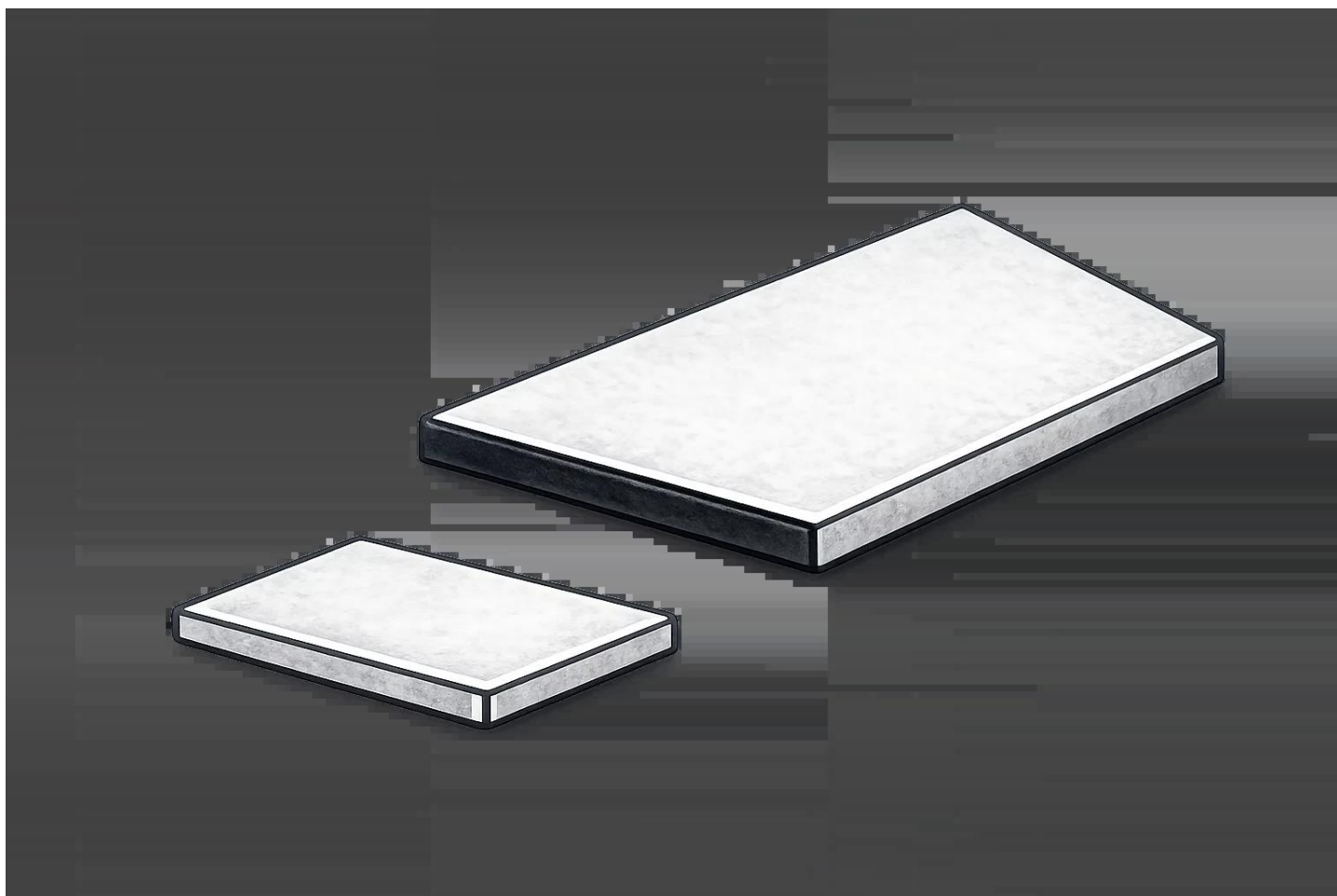
One machine – multiple metalworking operations

The QA32-14B enables multiple operations at a single workstation: punching, cutting, notching and preparation of steel components for further production or assembly. It is a solution for workshops, metalworking shops and manufacturing plants that need a powerful, multifunctional machine for intensive work.



Hole punching

The machine enables punching round and slotted holes in steel components.



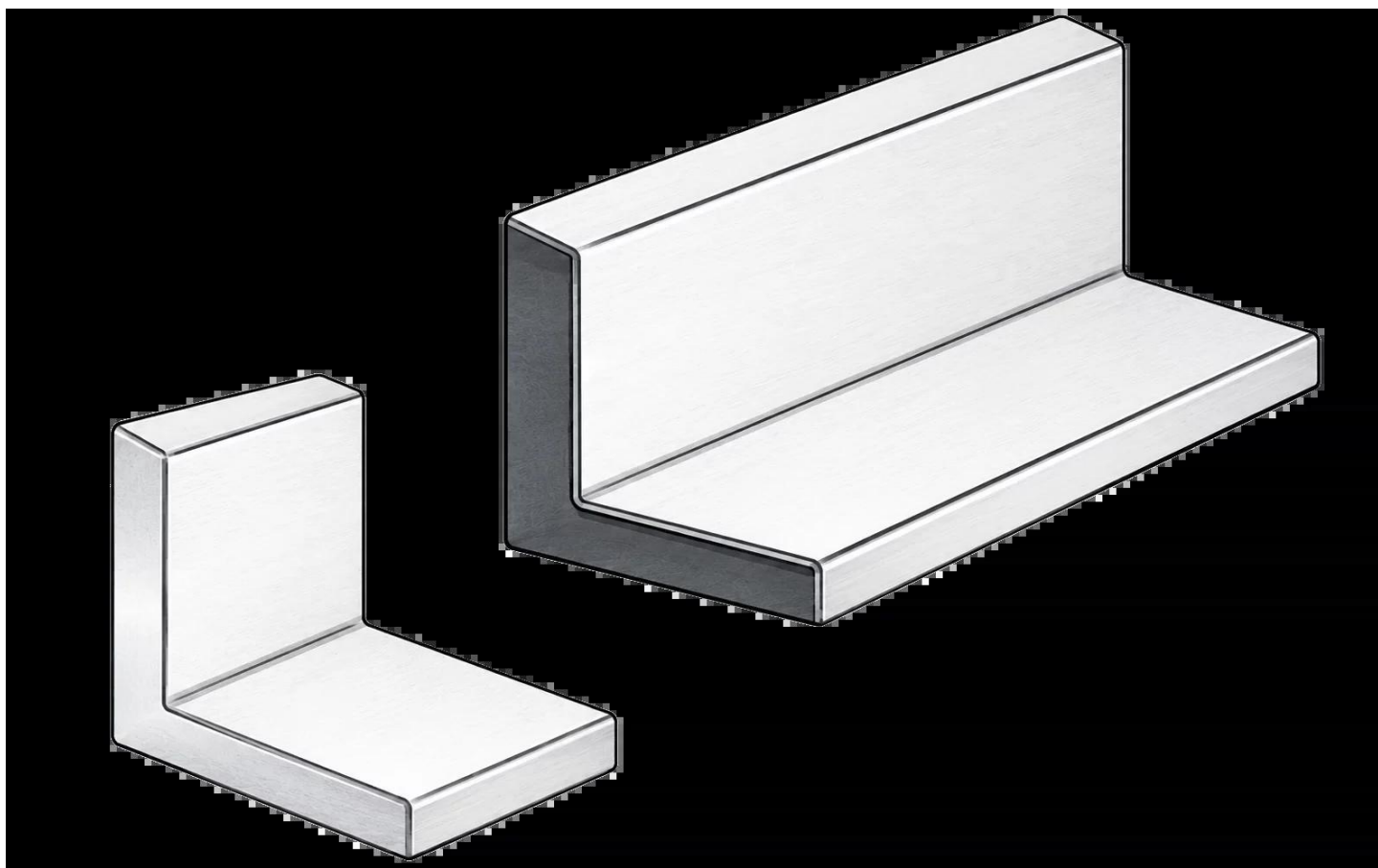
Flat steel cutting

The QA32-14B cuts flat steel up to 330×14 mm, making it suitable for preparing robust structural components.



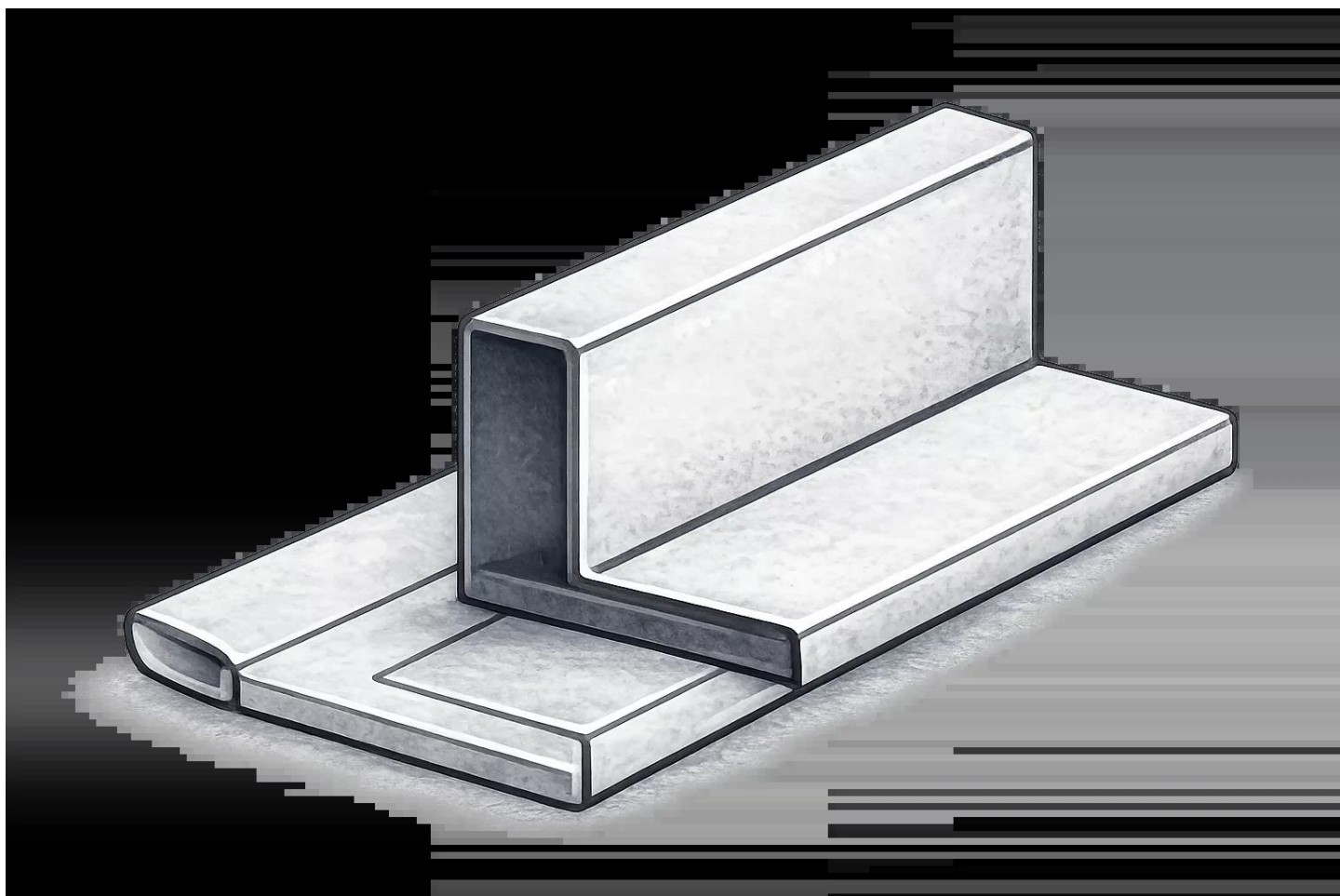
Round steel cutting

The machine enables cutting round steel, bars and round-section components up to 40 mm.



Angle bar cutting

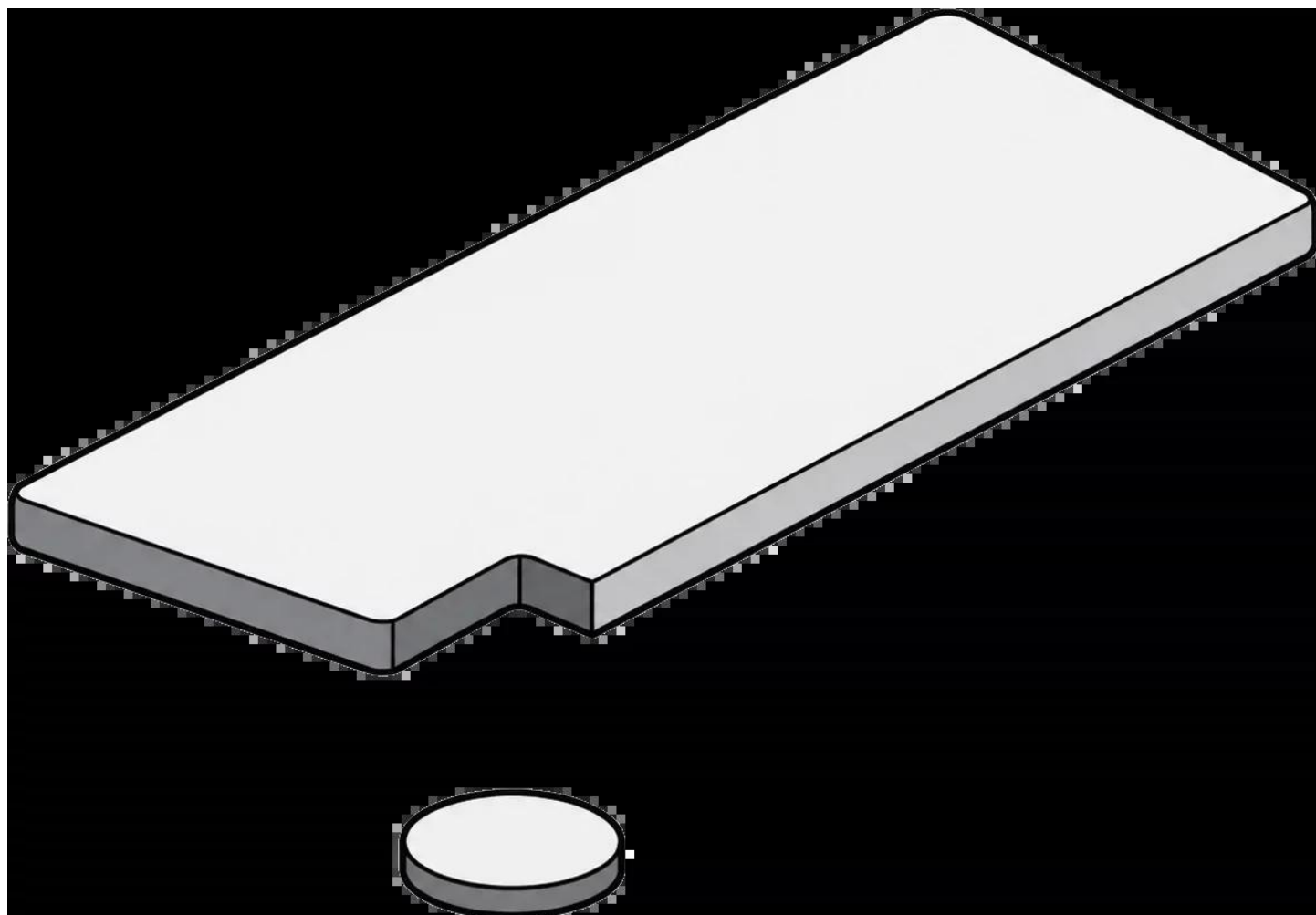
The ironworker can process steel angle bars up to 150×150×14 mm.



Channel and profile cutting

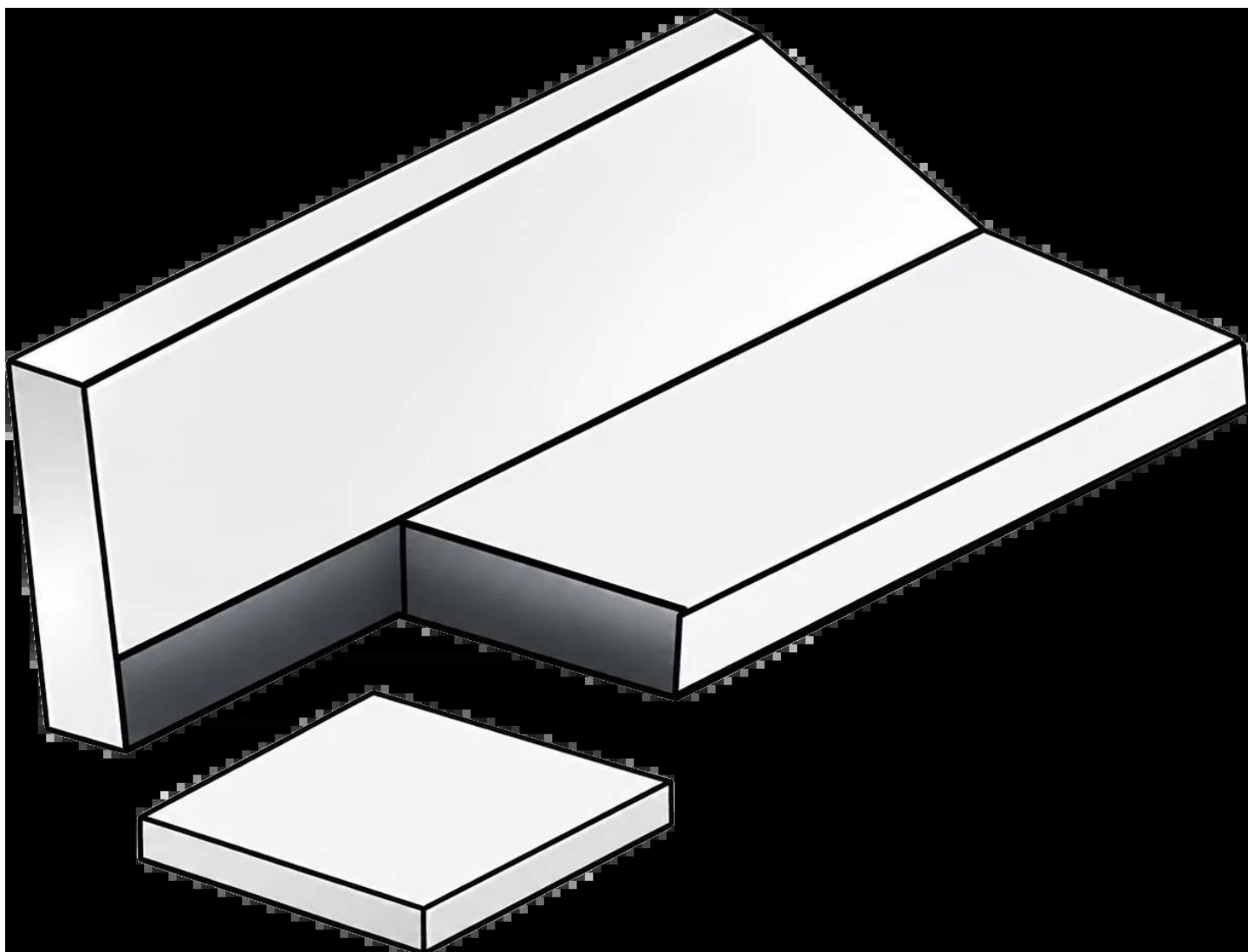
The machine enables trimming channels and processing various steel profiles in workshop and production work.

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Steel plate cutting

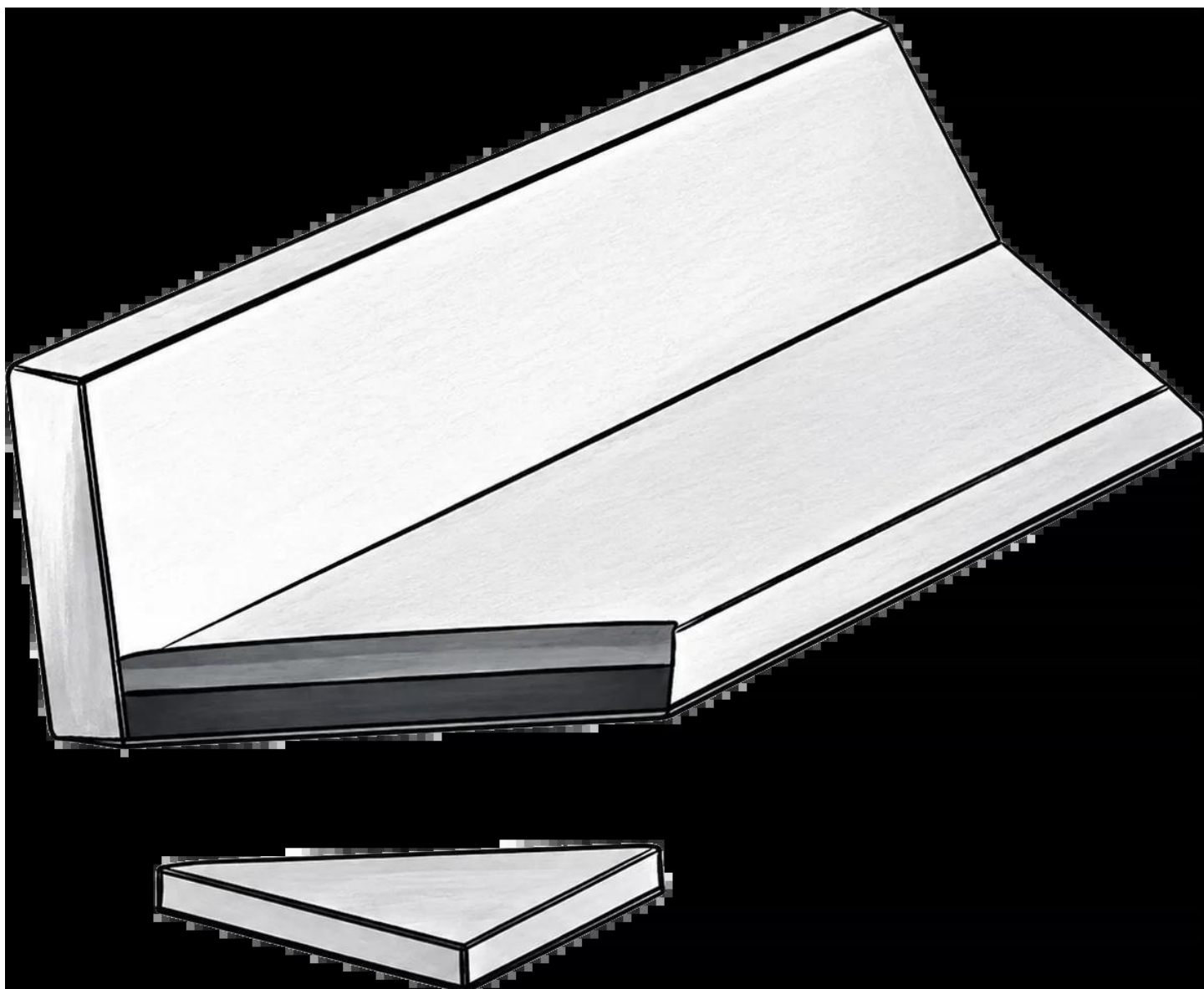
The press enables cutting components from steel plates and preparing them for further production.



Angle bar cutting

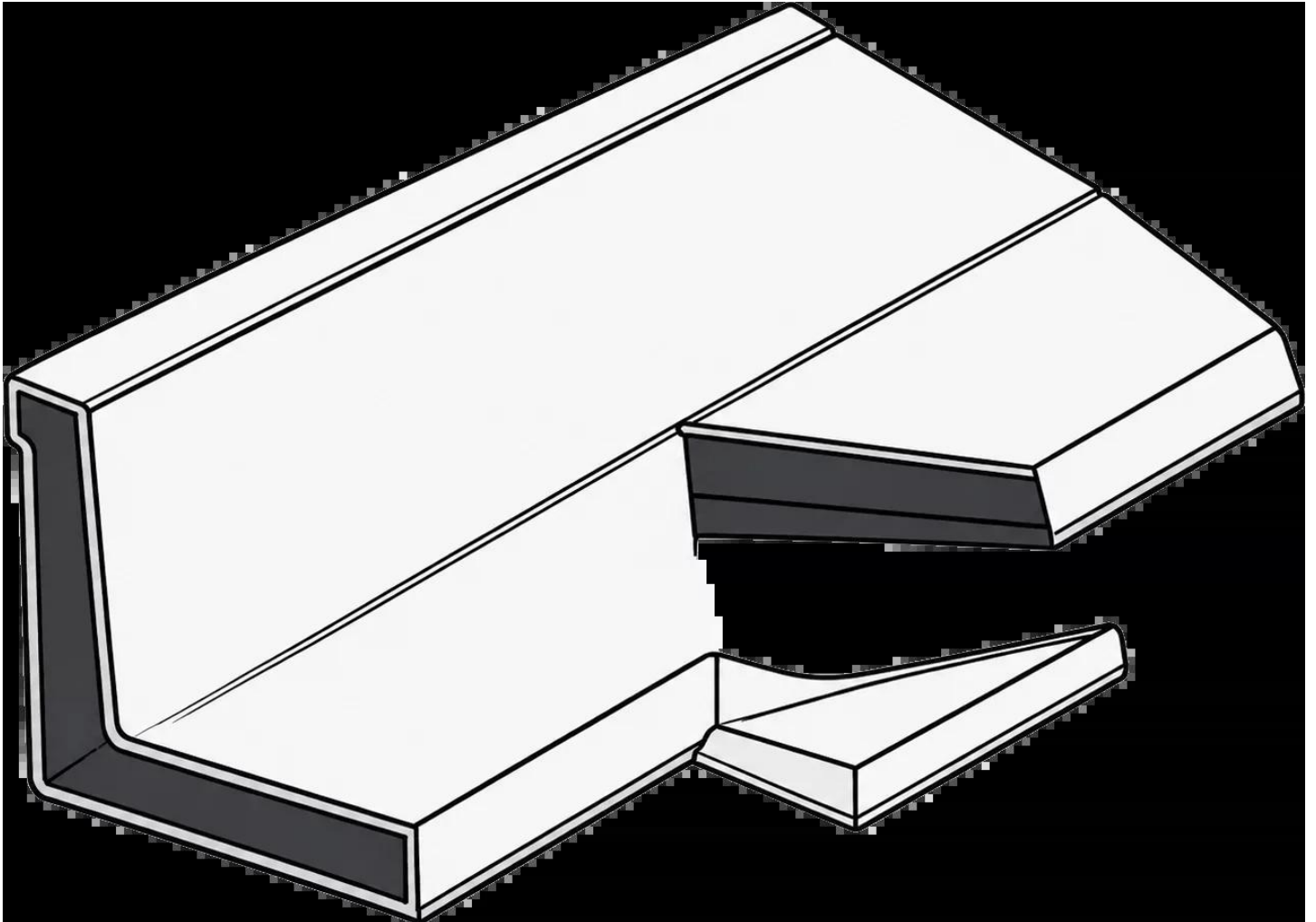
The machine enables repeatable cutting of steel angle bars while maintaining high productivity.

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Angle cutting

The machine facilitates angle cutting of angle bars and preparation of structural components for assembly.



Angle bar notching

The QA32-14B is ideal for notching, cutting and processing steel angle bars.

On our YouTube channel [@Digima_DC](#) you can see how our ironworkers perform in practice – including this specific model **QA32-14B** – and how they handle various steel components.

Key advantages

Efficient 1200 kN ironworker for intensive metalworking

1200

Very high cutting force

A shearing force of up to 1200 kN enables efficient processing of heavier steel components.



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Multifunctionality

Multiple operations in one machine: punching, cutting flat bars, bars, profiles and angle bars.



High productivity

Up to 25 strokes per minute support efficient, repeatable work in production and workshops.

IND

Industrial design

The robust machine construction supports stable operation during intensive metalworking.



Compact dimensions

Dimensions of 1180×740×1550 mm make it easier to position the machine in a workshop or production facility.



Various steel profiles

The QA32-14B enables work with flat bars, bars, angle bars, channels and profiles.

Technical specifications

Technical data for Digima QA32-14B

The table below presents the technical data for the QA32-14B — a powerful punching and cutting machine for steel components with a shearing force of 1200 kN.

Technical specifications – QA32-14B

Parameter

Value

Weight**1300 kg**

Machine model**QA32-14B**

Maximum flat steel cutting capacity**330×14 mm**

Shearing force**1200 kN**



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Round and slotted hole diameter **22 / 14 mm**

Tool stroke **36 mm**

Maximum angle steel size **150×150×14 mm**

Maximum round steel cutting capacity **40 mm**

Total power **5,5 kW**

Power supply **400 V**

Number of strokes **25 strokes/min**

Machine dimensions **1180×740×1550 mm**

Packaging condition **Original**

Digima QA32-14B – powerful 1200 kN ironworker for demanding metalworking

QA32-14B is a solution for companies that need one robust and multifunctional machine for multiple tasks. It streamlines the preparation of steel components, reduces working time and expands workshop capabilities without the need to invest in several separate workstations.