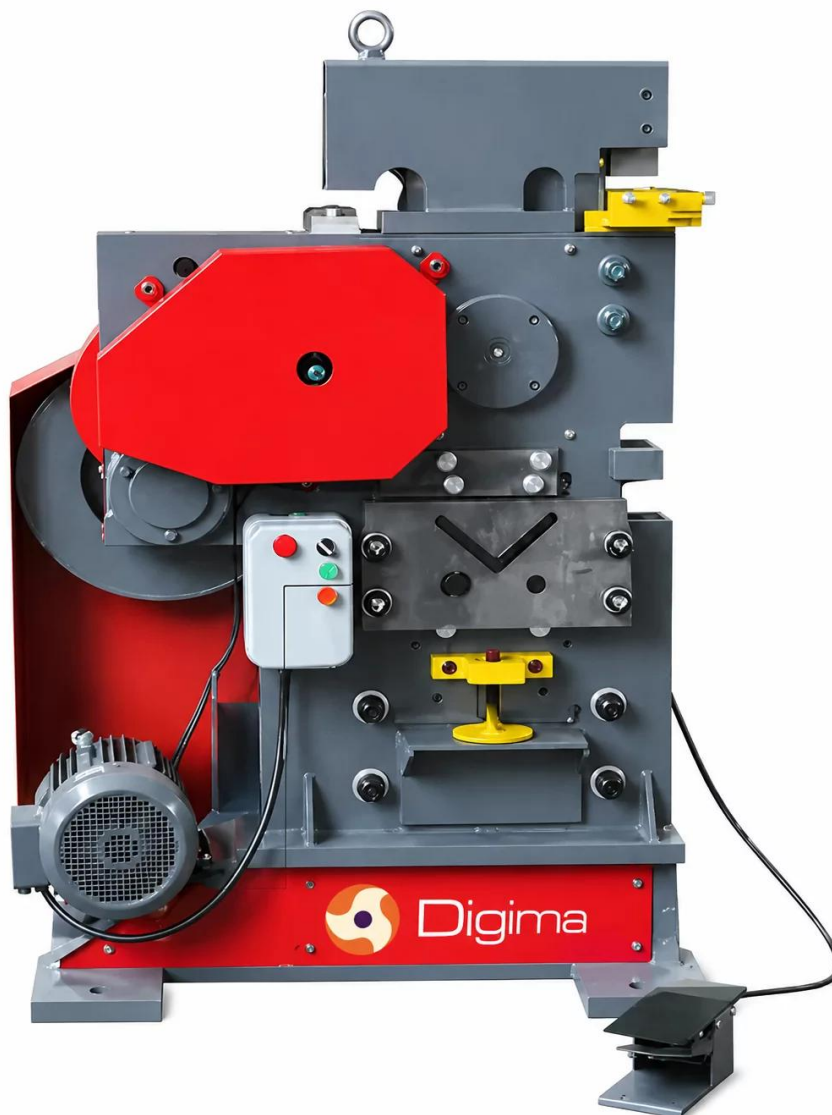




## KARTA PRODUKTOWA

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### Digima QA32-10B 500 kN Punching Machine





## KARTA PRODUKTOWA

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Punching and Shearing Press

### **Digima QA32-10B** **500 kN Punching Machine**

Professional, multifunctional metalworking machine for workshops, production facilities and metal fabrication companies.

**QA32-10B** is a professional Digima punching and shearing press with a **500 kN** shearing force, designed for intensive work in workshops, production facilities and metal fabrication companies.

The model combines punching and shearing functions, allowing multiple operations on one machine: punching round and slotted holes, cutting flat steel, round steel, angle bars, channel sections and steel profiles.

You can also see our punching machines in operation on our YouTube channel **@Digima\_DC** – where we show how the machines perform in real-world tasks.

Shearing Force **500 kN**

Max. Flat Steel Cutting **240×10 mm**

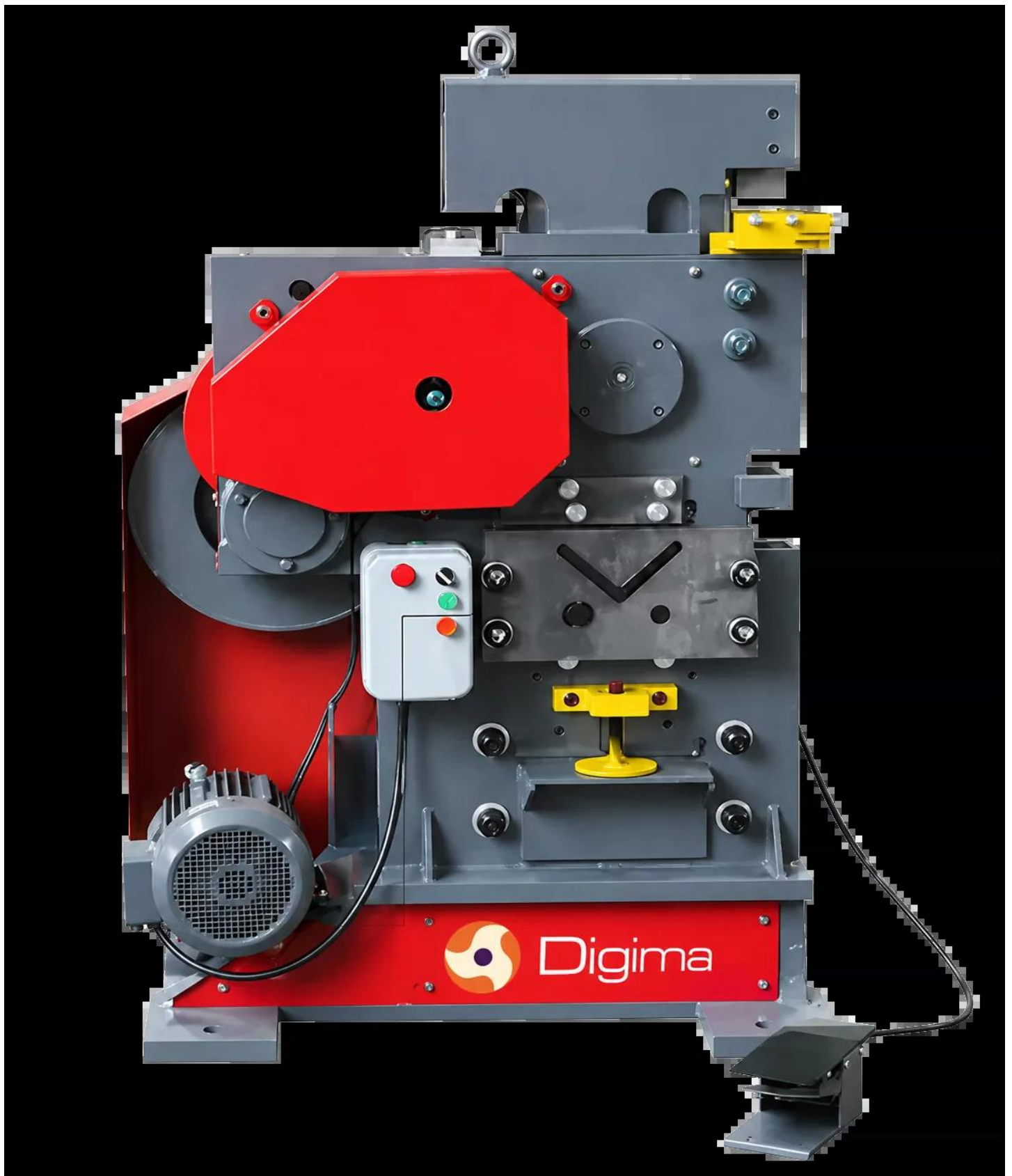
Machine Weight **700 kg**

Power Supply **400 V**



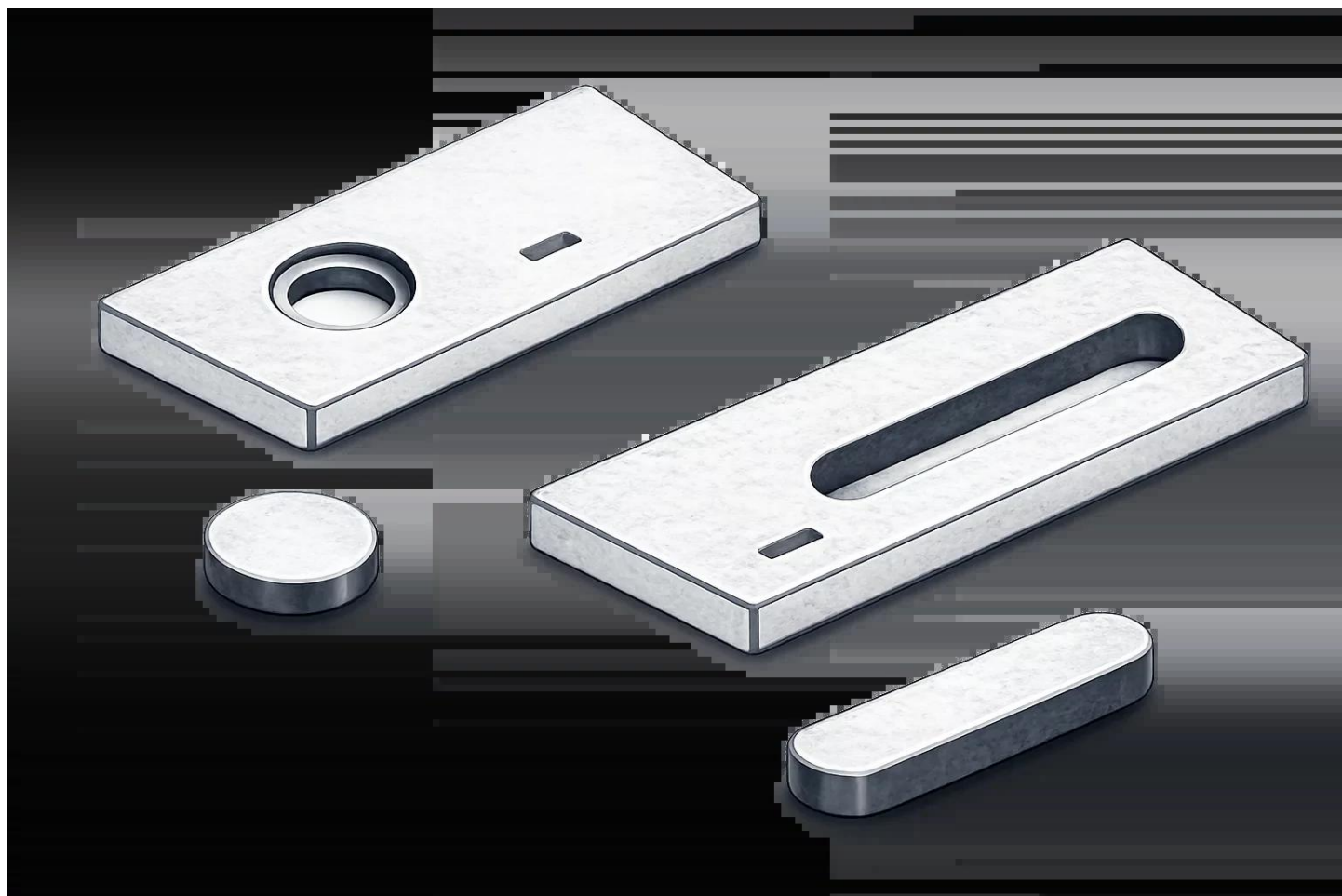
## KARTA PRODUKTOWA

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## KARTA PRODUKTOWA

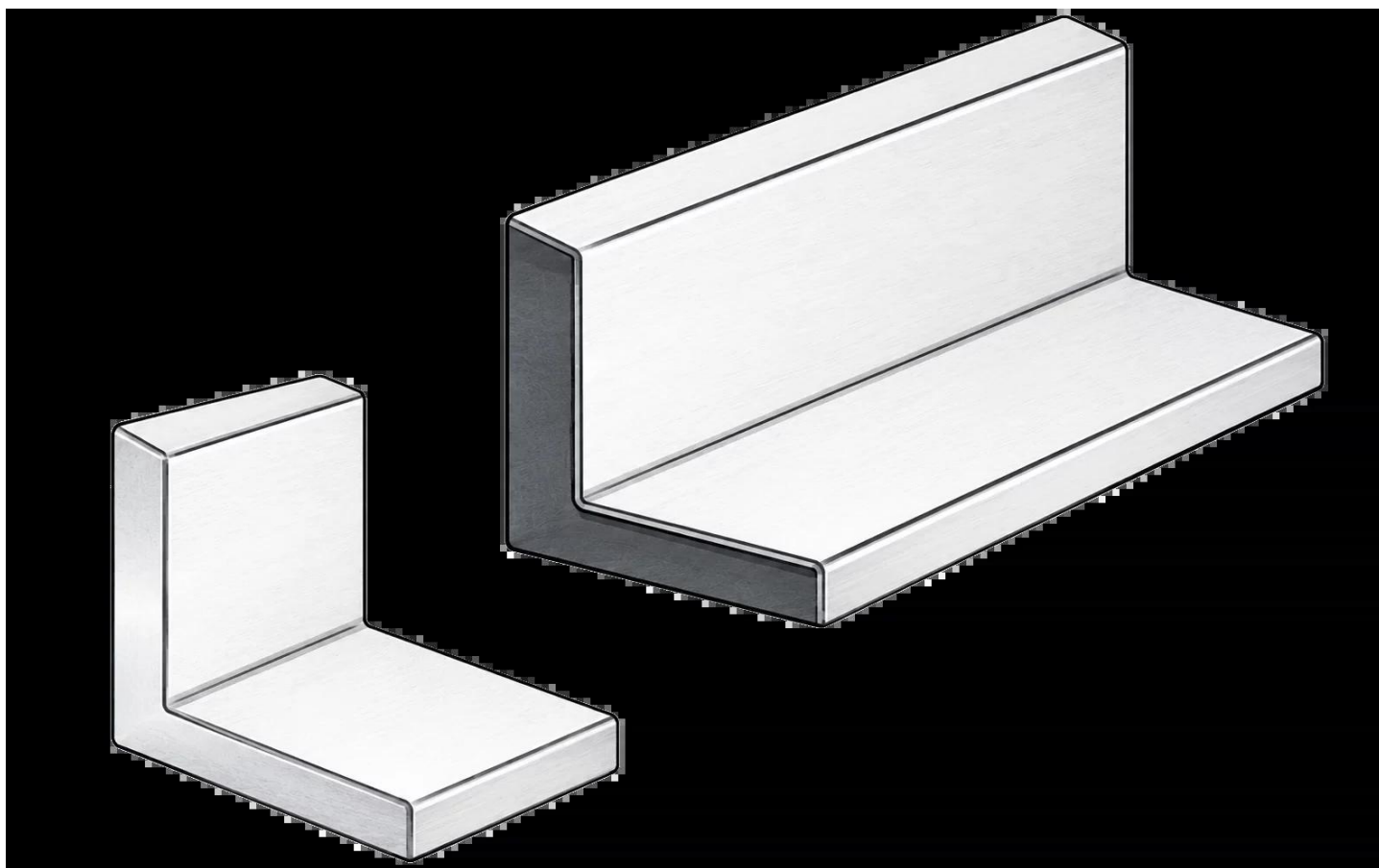
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Punching Holes and Slots

## KARTA PRODUKTOWA

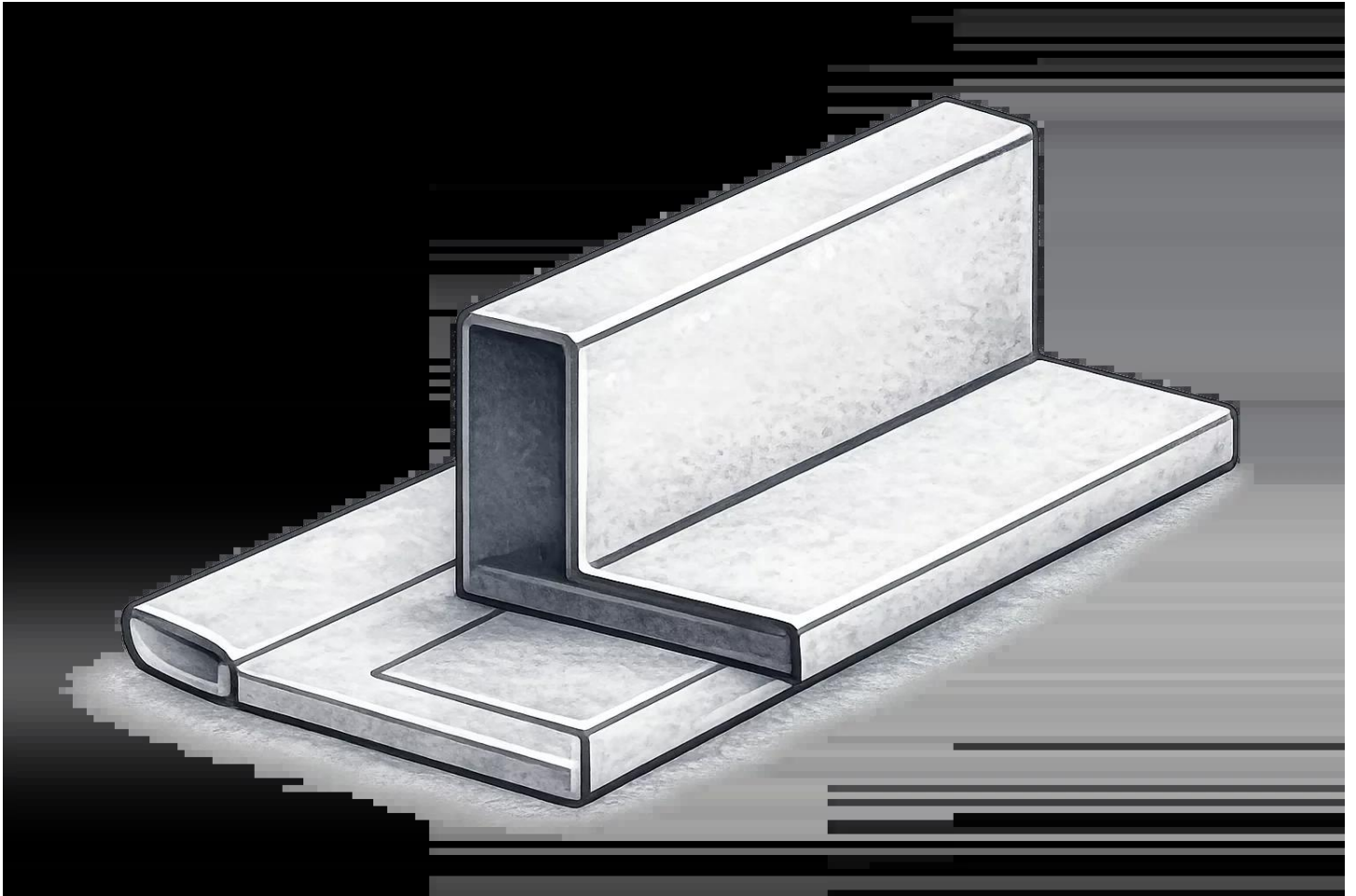
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*Cutting Angle Bars*

## KARTA PRODUKTOWA

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*Cutting Hollow Sections*



## KARTA PRODUKTOWA

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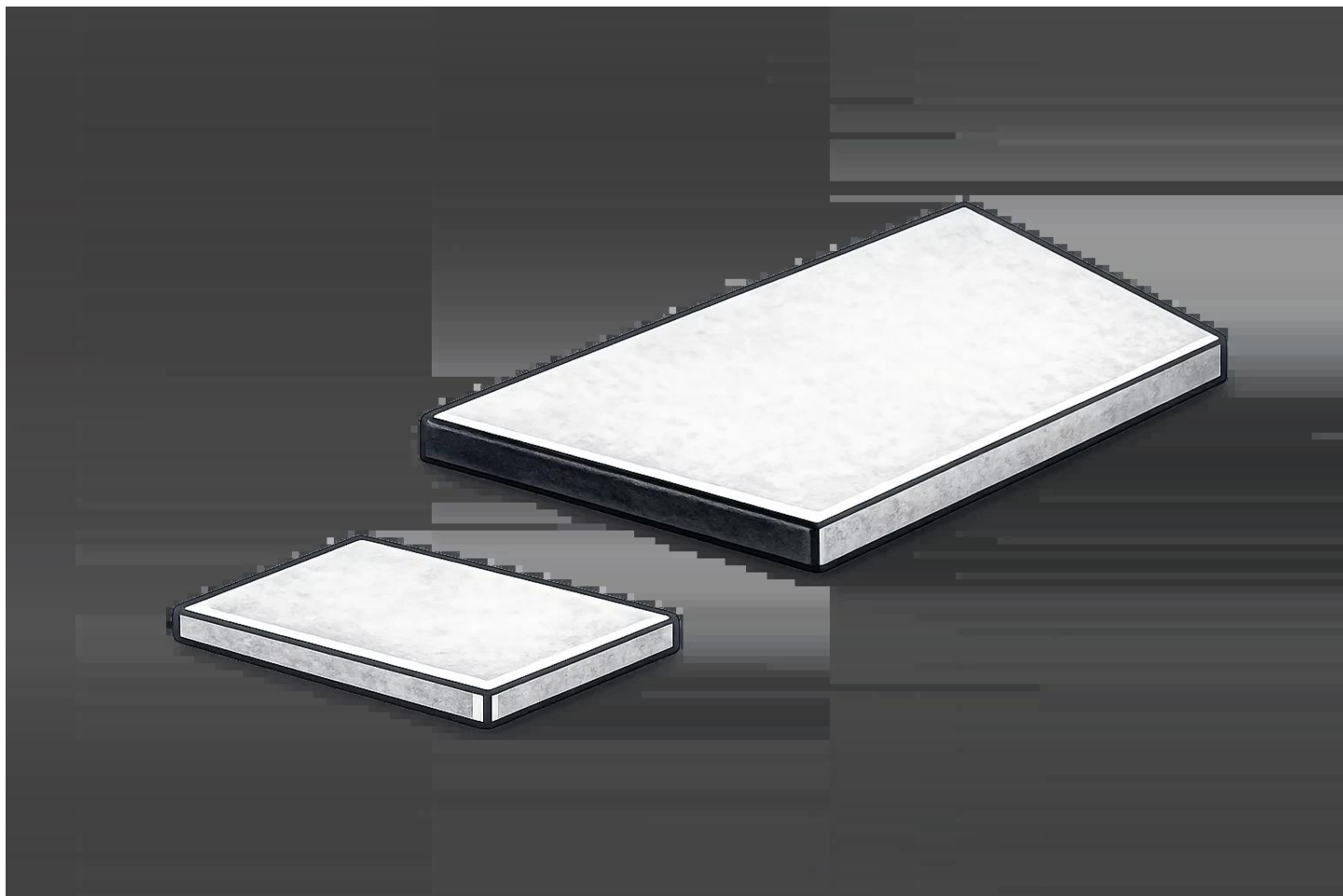


Cutting Bars



## KARTA PRODUKTOWA

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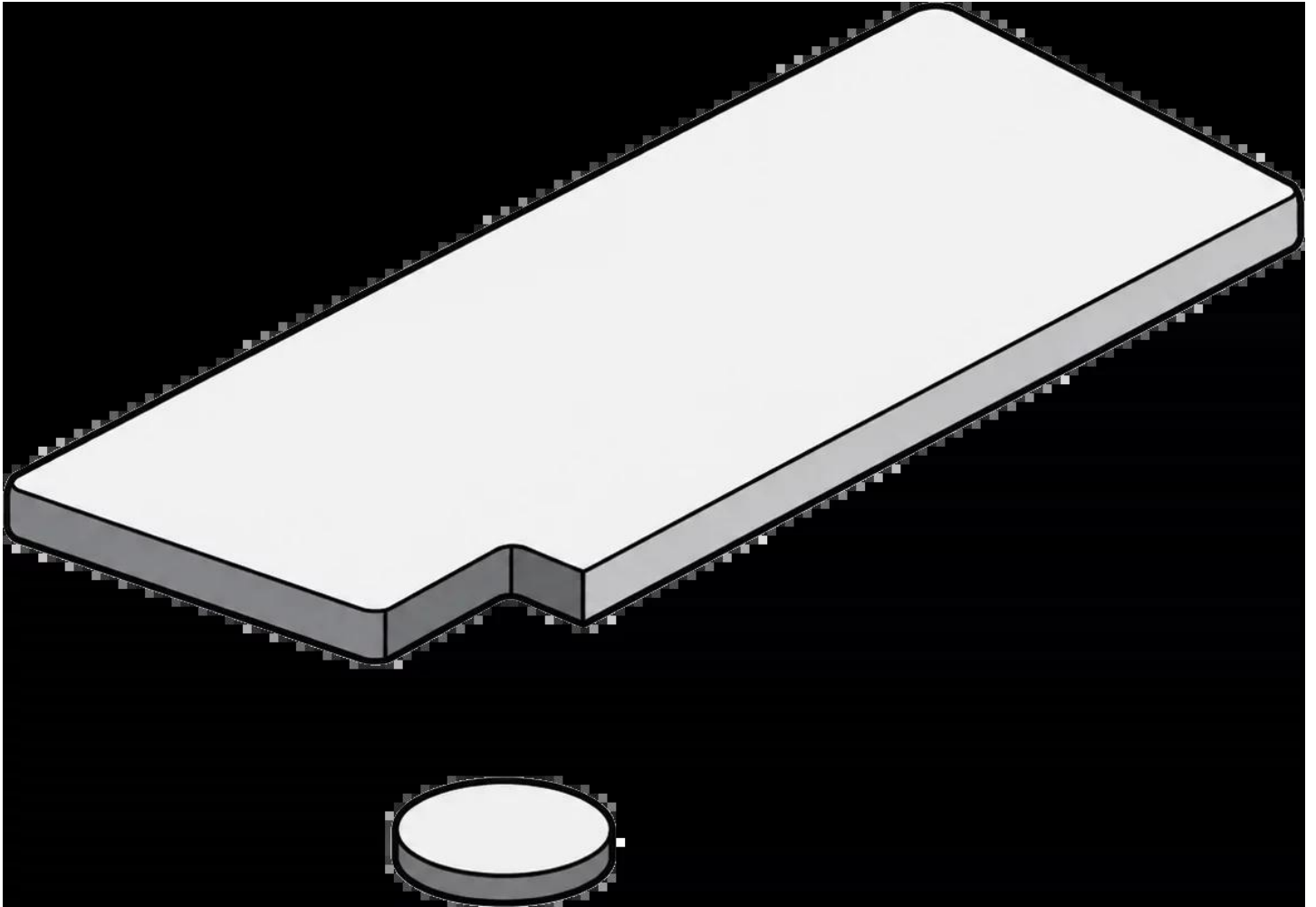


Cutting *Flat Steel*



## KARTA PRODUKTOWA

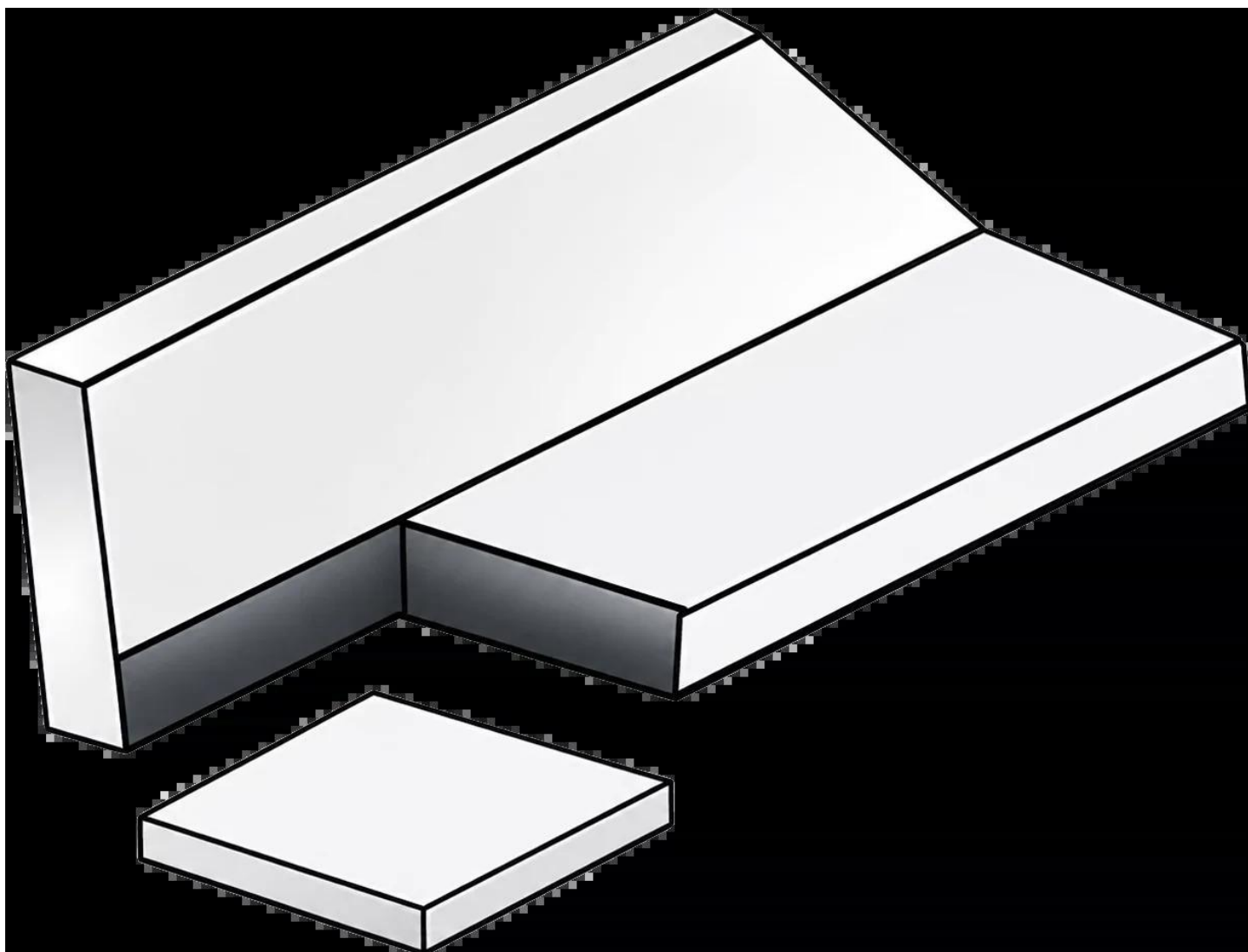
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*Cutting Steel Plates*

## KARTA PRODUKTOWA

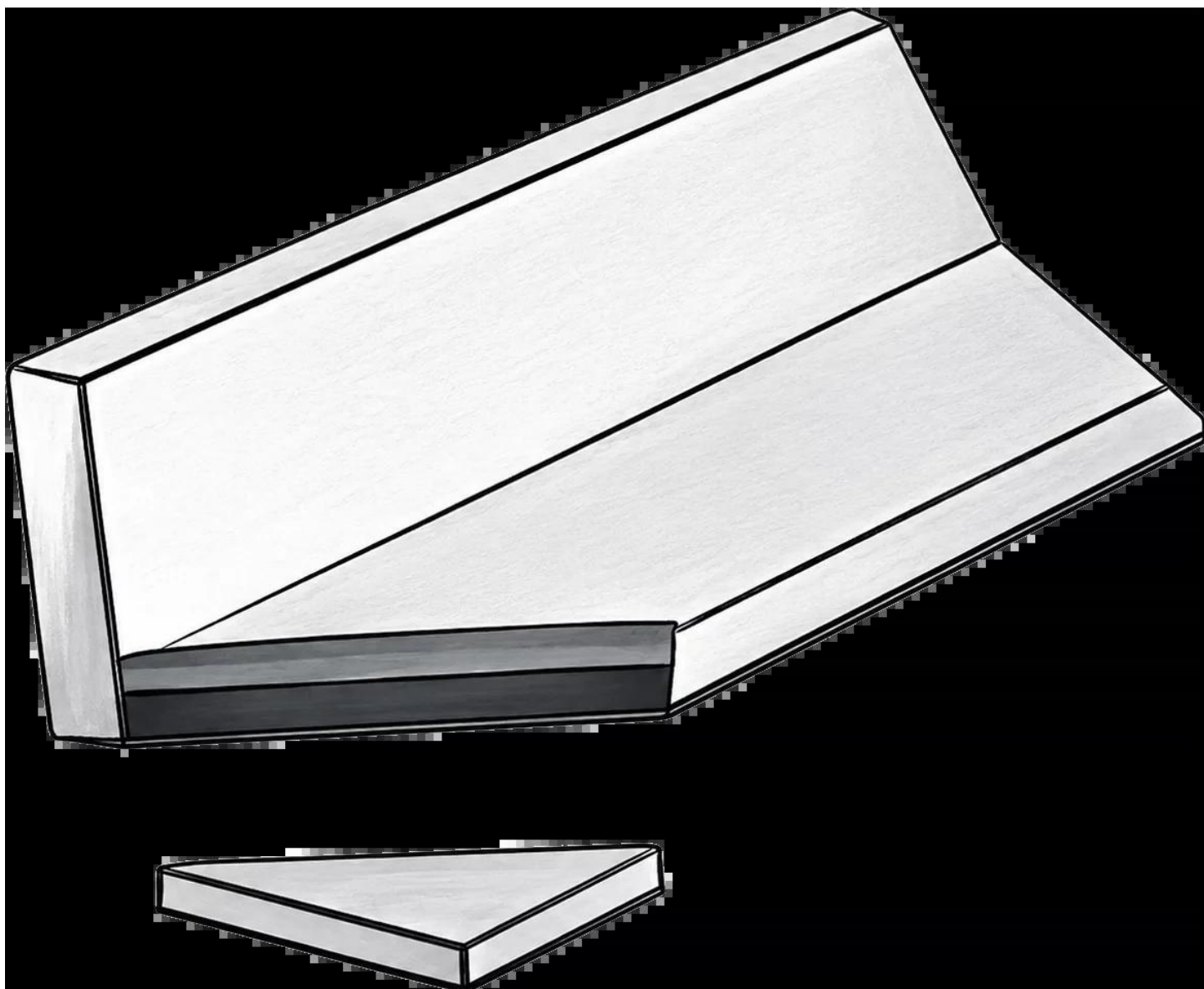
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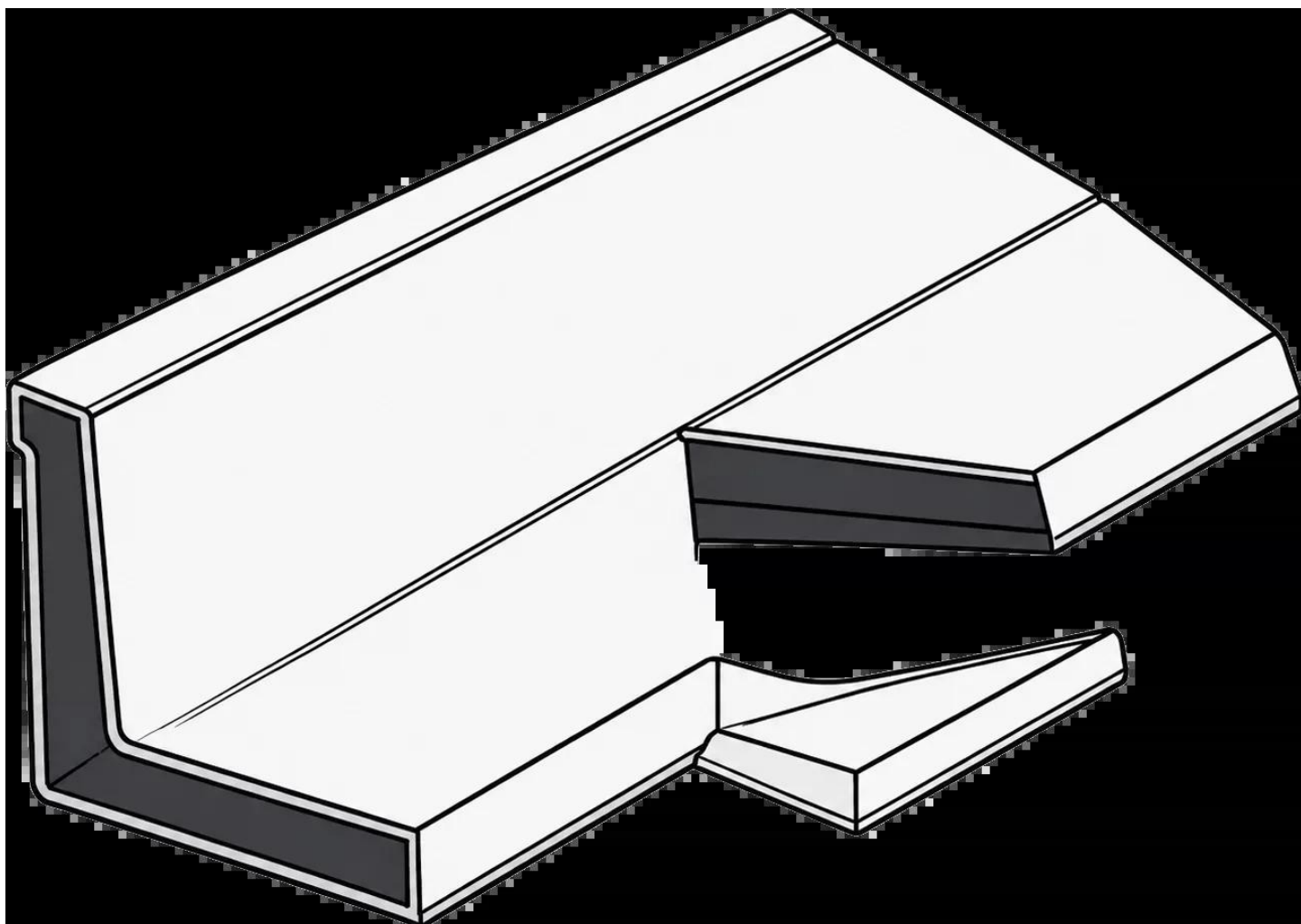
*Cutting Steel Angle Bars*

## KARTA PRODUKTOWA

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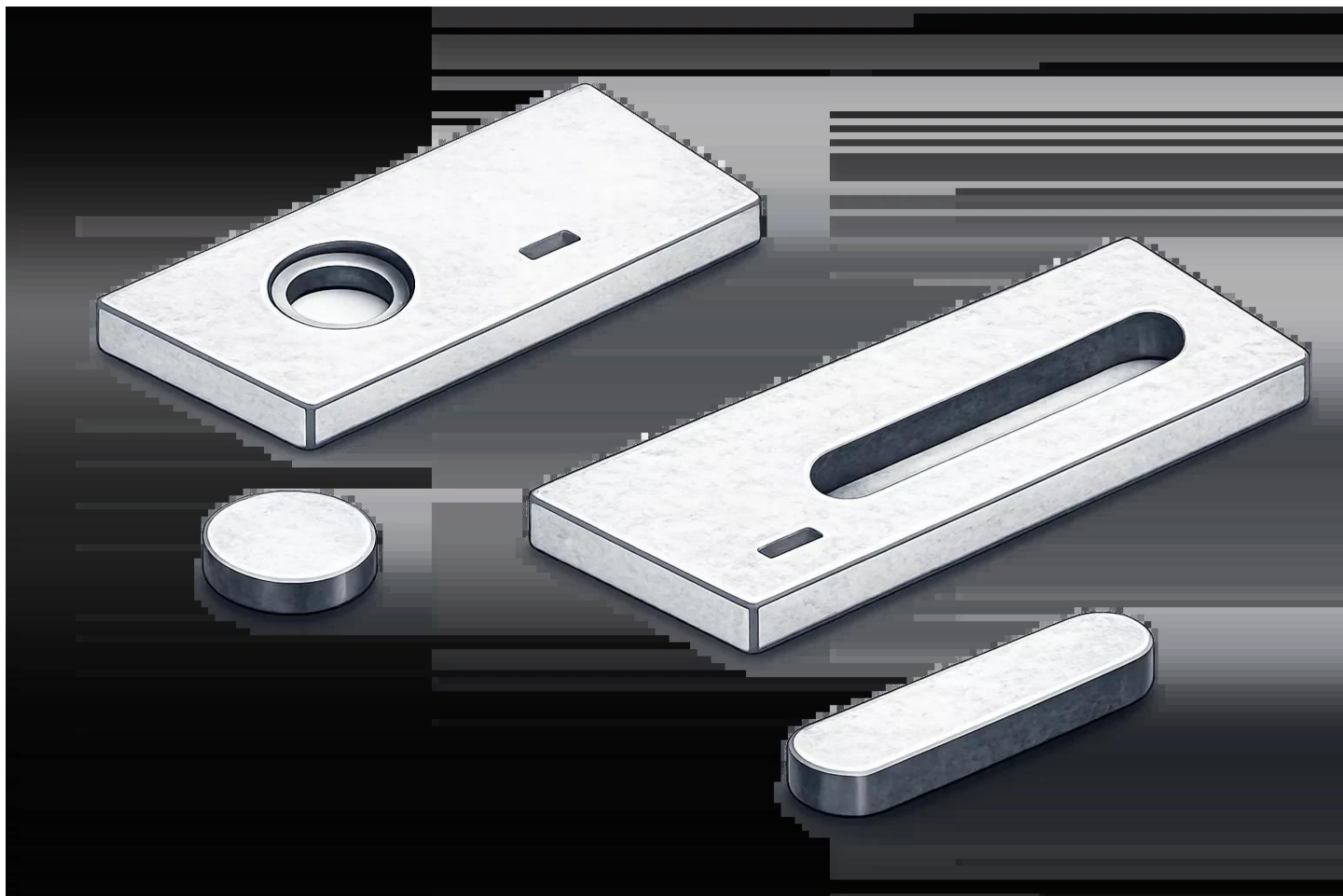
Cutting Angle Bars *at an Angle*



Notching Steel Angle Bars  
Applications

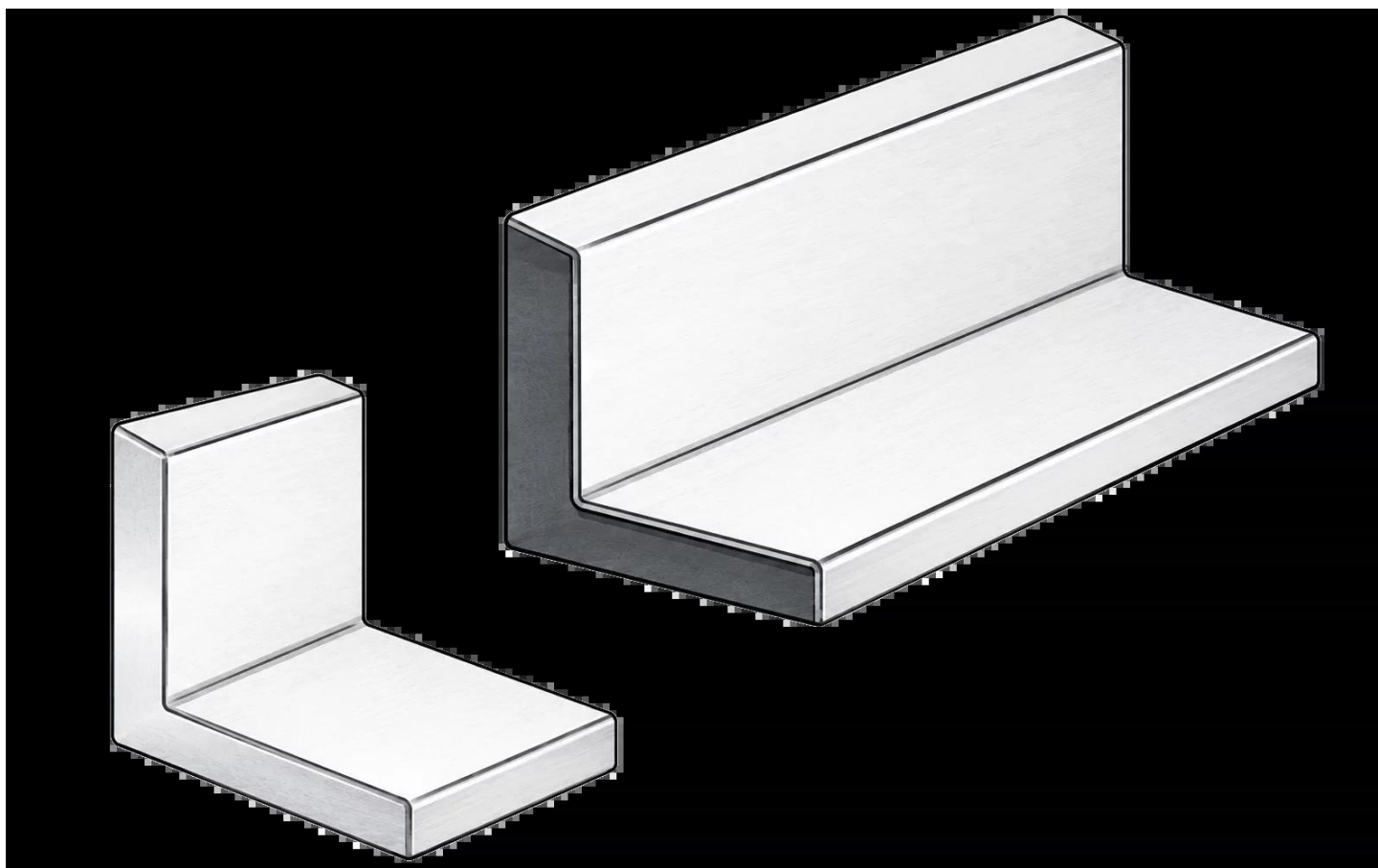
### **One Machine – 9 Popular Metalworking Operations**

QA32-10B helps reduce the number of separate workstations. With one machine, you can punch, cut, notch and prepare steel components for further production or assembly. It is a practical solution for steel structure production, metal fabrication, profile preparation and everyday metalworking.



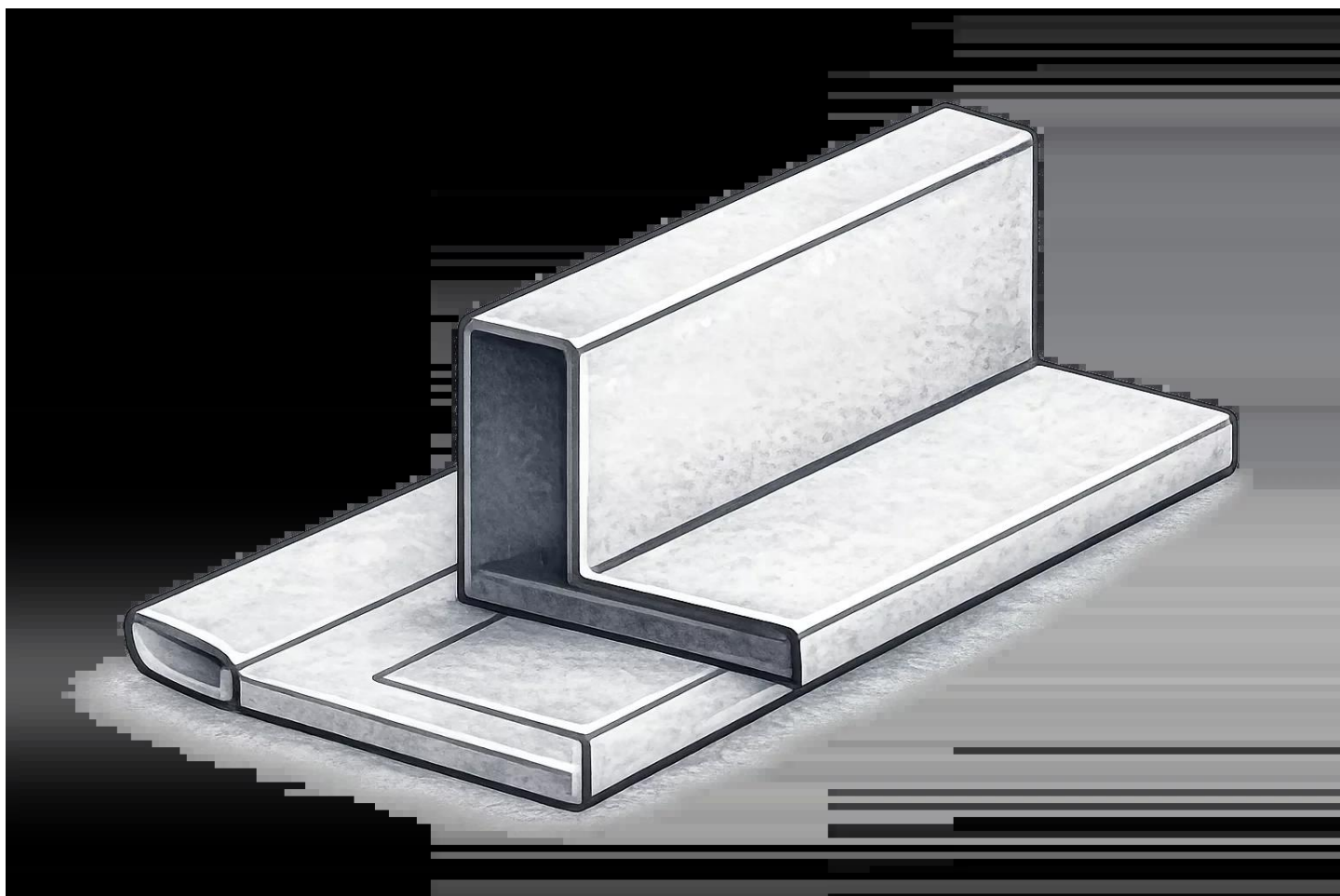
### Punching Holes and Slots

The machine enables punching round and slotted holes in steel components.



### Angle Bar Cutting

The punching machine efficiently cuts steel angle bars used in construction and metal fabrication.



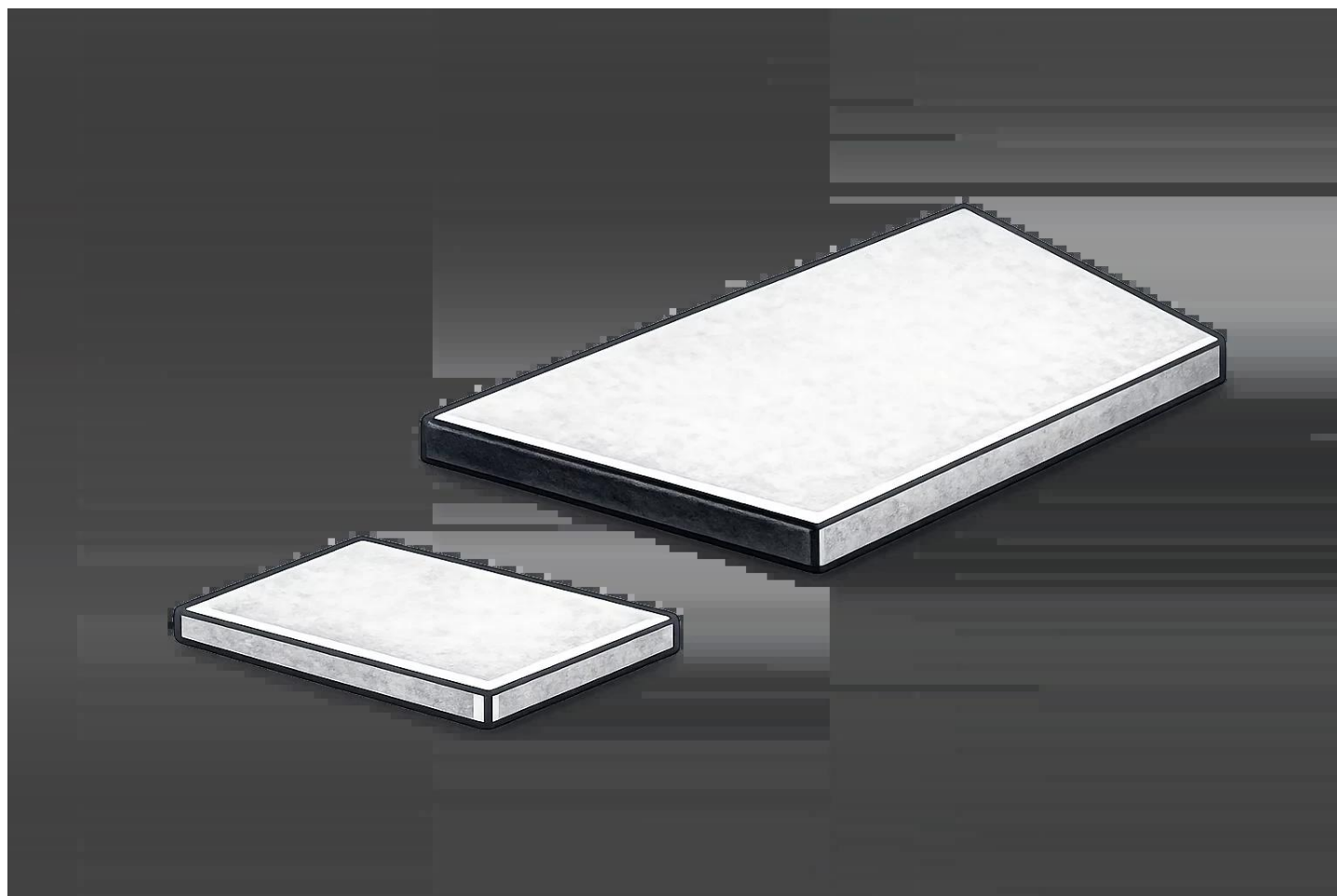
### Hollow Section Cutting

The machine is ideal for preparing hollow sections for further processing or assembly.



### Bar Cutting

QA32-10B enables cutting steel bars and components with round cross-sections.

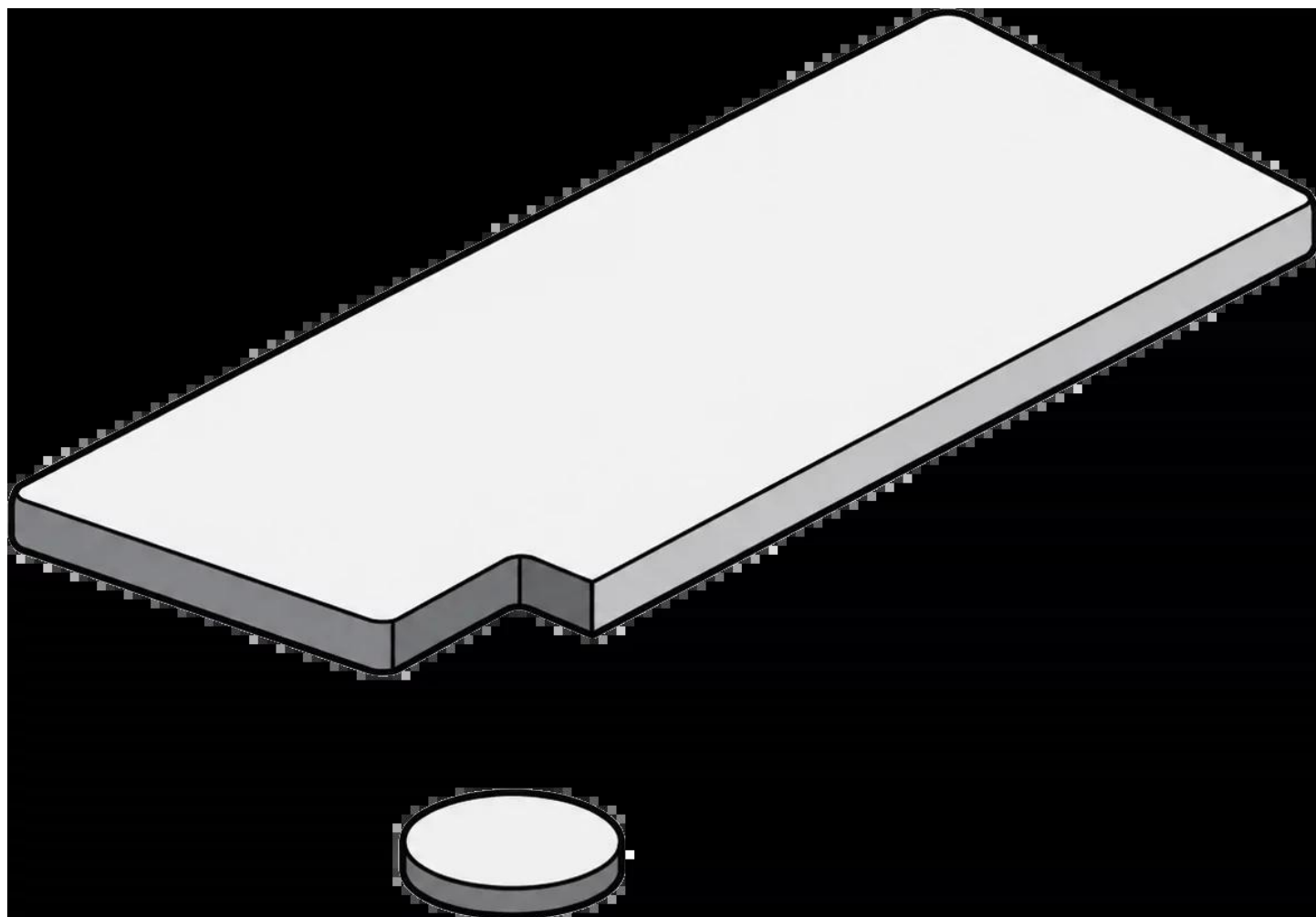


### Flat Steel Cutting

The machine quickly cuts flat steel components to the required size.

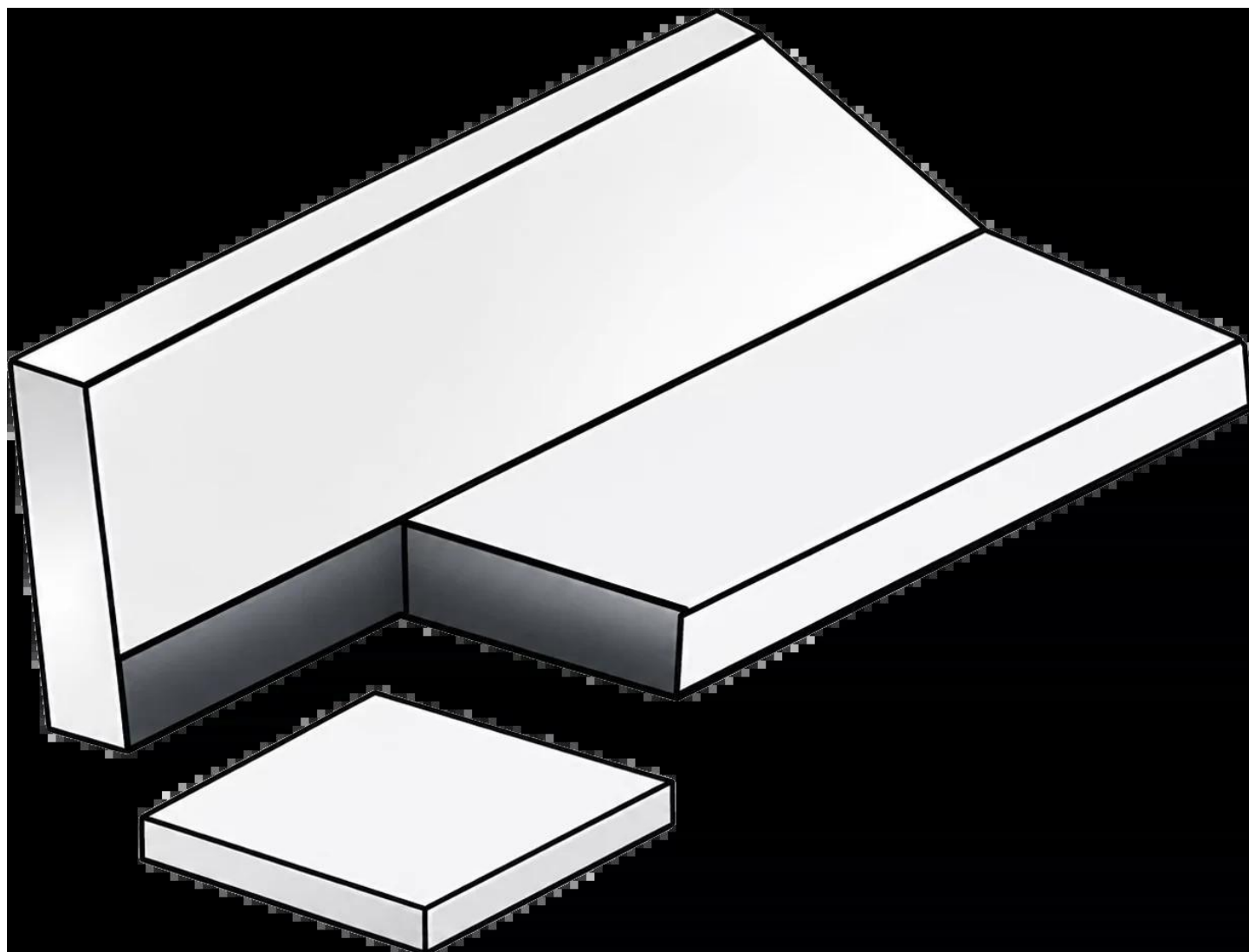
## KARTA PRODUKTOWA

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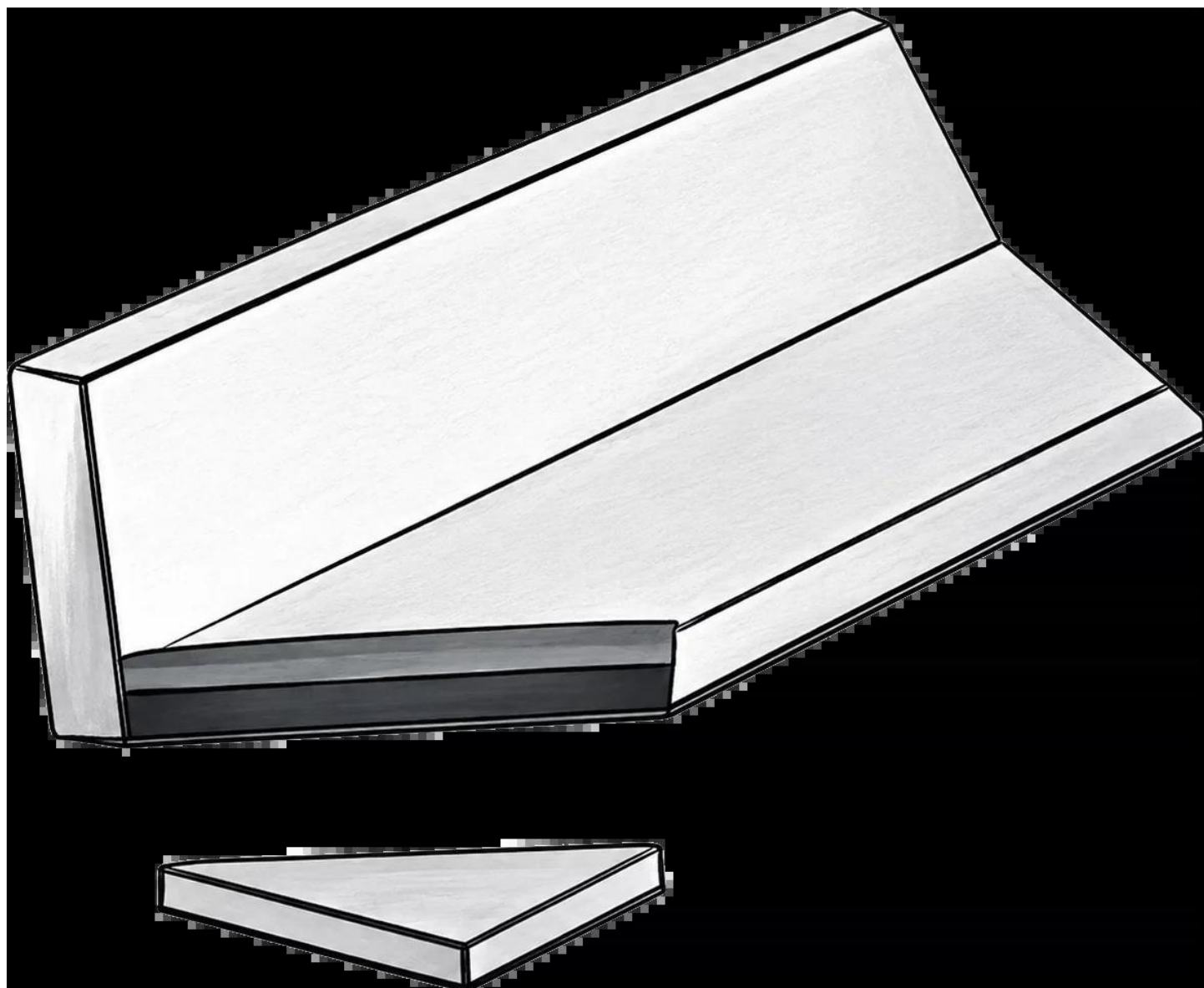
### Steel Plate Cutting

The press enables cutting components from steel plates and preparing them for further production.



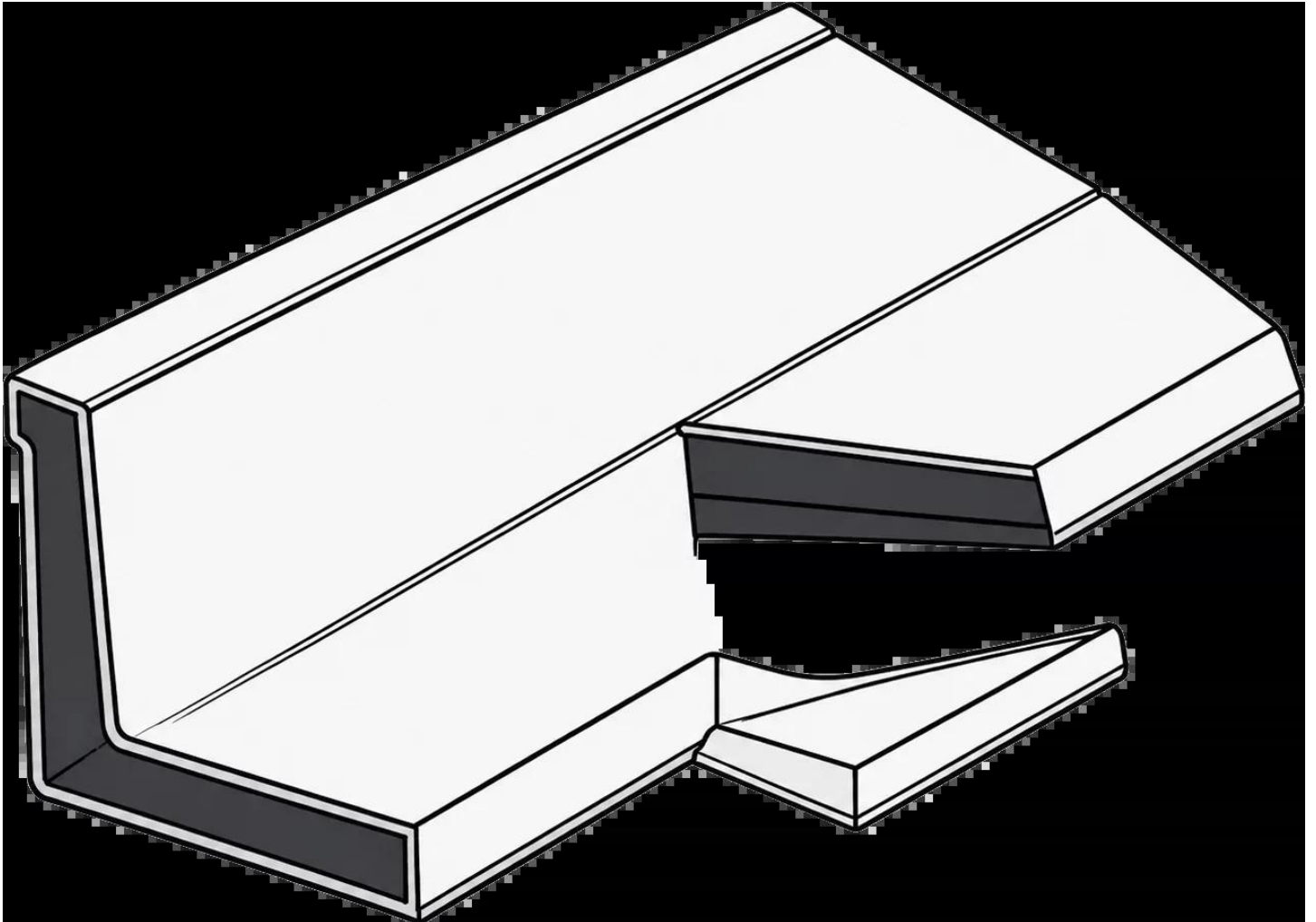
### **Steel Angle Bar Cutting**

The machine enables repeatable cutting of steel angle bars in workshop applications.



### Angle Bar Cutting at an Angle

The machine enables cutting angle bars at an angle, making structural component preparation easier.



### **Steel Angle Bar Notching**

QA32-10B is ideal for notching, cutting and processing steel angle bars.

#### **Key Benefits**

### **Built for Intensive Workshop and Production Work**

500

#### **High Cutting Force**

The 500 kN shearing force ensures effective work with thicker and more demanding steel components.

9w1



## KARTA PRODUKTOWA

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### Multifunctionality

Multiple operations in one machine: punching, cutting flat bars, profiles, bars and angle bars.



### Efficient Operation

Up to 30 strokes per minute speeds up batch component preparation.

700

### Robust Construction

The 700 kg weight and industrial construction provide stability during intensive metalworking.



### Compact Footprint

The 900×600×1200 mm dimensions make it easy to position the machine in a workshop or production workstation.

400

### 400 V Power Supply

The machine is designed for 400 V power supply, typical of professional workshop workstations.

### Technical Specifications

#### Digima QA32-10B Technical Data

Technical Specifications – QA32-10B

Parameter

Value

Weight**700 kg**

Machine Model**QA32-10B**

Maximum Flat Steel Cutting Thickness**240×10 mm**

Shearing Force**500 kN**

Round and Slotted Hole Diameter**22 / 22×30 mm**

Tool Stroke**30 mm**

Maximum Angle Steel Size**100×100×10 mm**

Maximum Round Steel Cutting Thickness**35 mm**



## KARTA PRODUKTOWA

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Total Power **3,0 kW**

Power Supply **400 V**

Number of Strokes **30 strokes/min**

Machine Dimensions **900×600×1200 mm**

Video and Operation Presentation

### See Digima Punching Machines in Operation

On our YouTube channel **@Digima\_DC**, you can watch how our punching machines perform in real-world work. It is a useful complement to the technical description — showing how the machine operates, its capabilities and its use with various steel shapes and profiles.

### Digima QA32-10B — Powerful 500 kN Punching Machine for Everyday Metalworking

This is a solution for companies that need one solid, compact machine for many tasks. **QA32-10B** streamlines steel component preparation, reduces working time and expands workshop capabilities without the need to invest in several separate machines. You can see our punching machines at work on YouTube: **@Digima\_DC**.