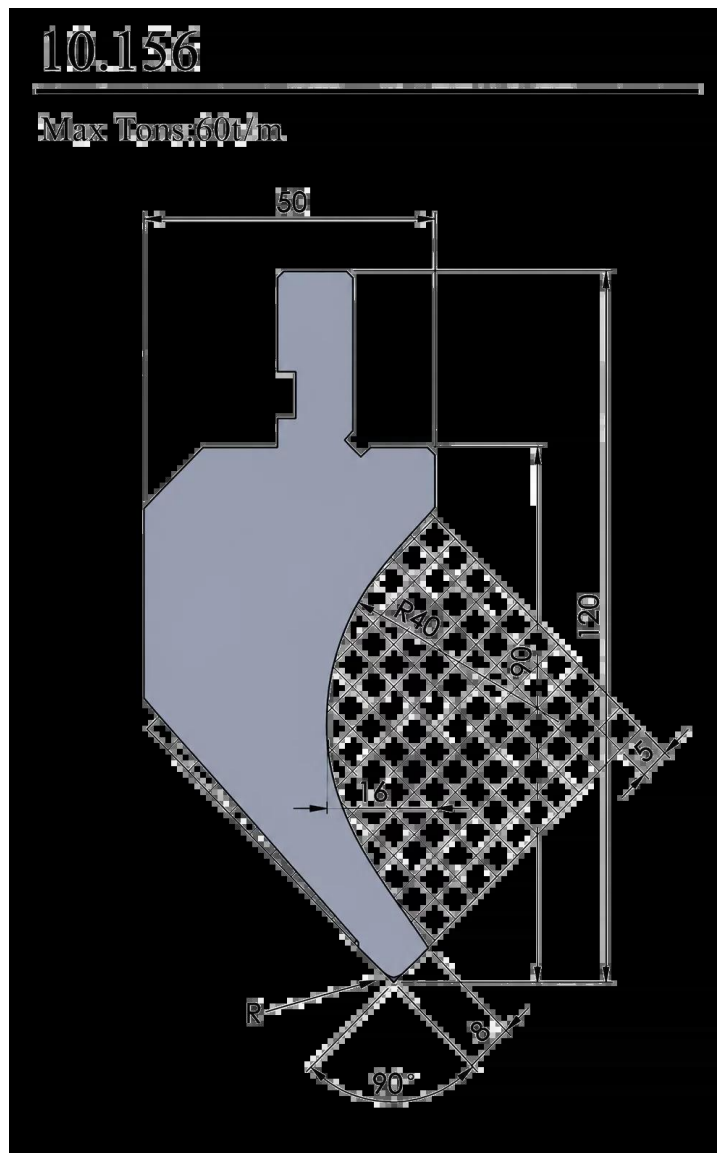




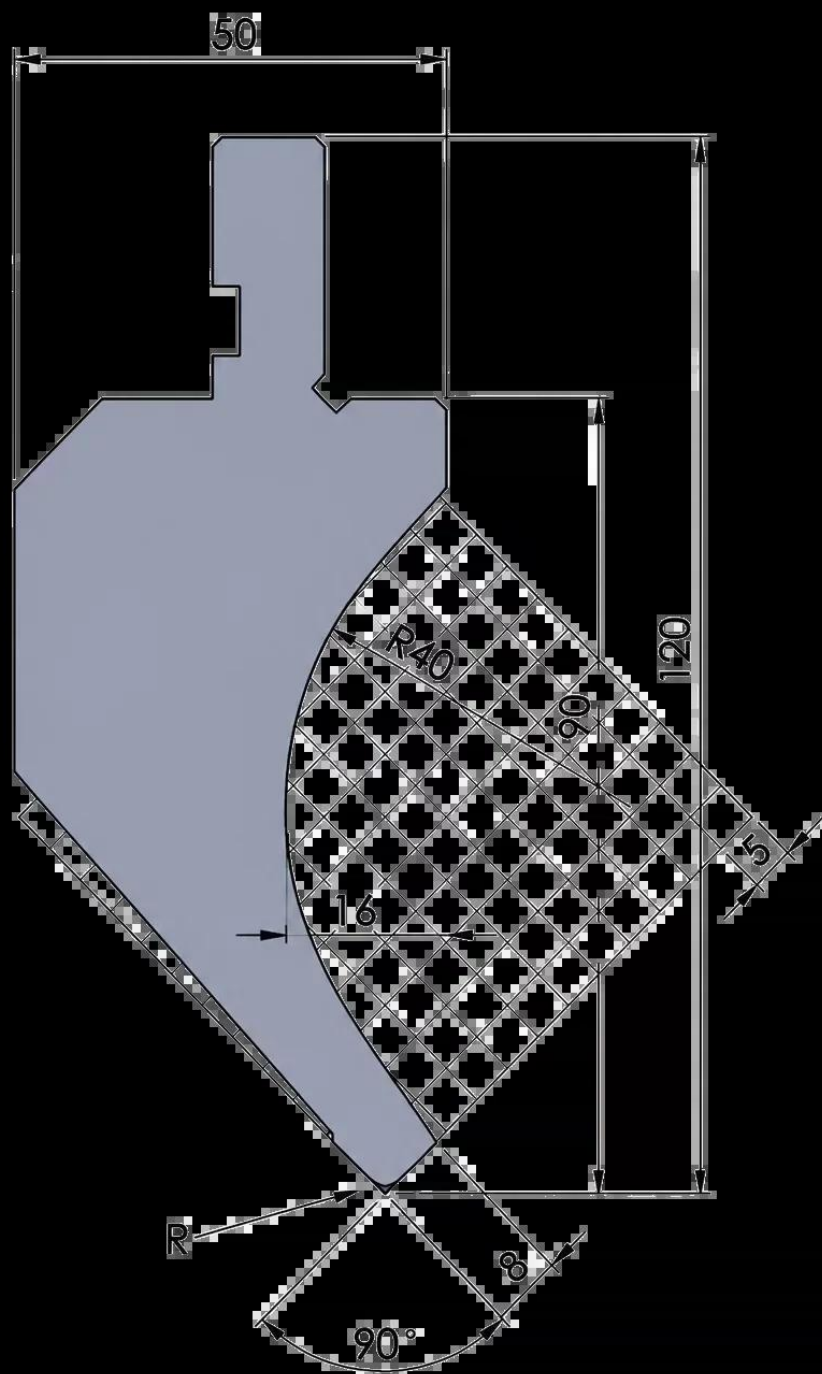
KARTA PRODUKTOWA

90° punch 60T/M 10.156



10.156

Max Tons: 60t/m





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Press Brake Punch

Punch 10.156

Upper Tool for Sheet-Metal Bending — 90° / R / 60 t/m

Punch 10.156 is an upper tool designed for work in press brakes. The punch profile enables bends at a **90°** angle, with a characteristic rounded working profile.

According to the technical drawing, the maximum tool load is **60 tonnes per metre**. The punch profile has an upper width of **50 mm**, an overall height of **120 mm** and a working height of **90 mm**.

10.156 Punch Profile Designation

60 t/m Maximum Tool Load

90° Tip Working Angle

R40 Internal Profile Radius from Drawing

Punch for Accurate Sheet-Metal Bending on a Press Brake.

Profile 10.156 is suitable for bending parts requiring stable guidance, a larger working profile surface and a repeatable bending angle.

Key Features

Key Features of Punch 10.156

01

Profil 10.156

Tool profile designation according to the technical drawing: 10.156.

02

60 t/m Load Capacity

The maximum permissible tool load is 60 tonnes per metre.

03

90° Angle

The punch tip geometry enables material bending at a 90° angle.

04



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R40 Radius

The drawing shows the internal profile radius R40.

05

120 mm Height

The overall profile height is 120 mm according to the technical drawing.

06

90 mm Working Height

The important working dimension of the profile is 90 mm and may be important when selecting the tool.

Technical Parameters

Technical Specification of Punch 10.156

Parameter	Value from Drawing
Tool Type	Punch / upper tool for press brake
Profile Designation	10.156
Maximum Load	60 t/m
Working Angle	90°
Upper Profile Section Width	50 mm
Overall Profile Height	120 mm
Working Height	90 mm
Internal Profile Radius	R40
Internal Dimension / Offset	16 mm
Tip-Side Dimension	8 mm
Additional Profile Dimension	5 mm

The data was prepared based on the technical drawing. Before purchase, it is worth checking whether punch profile 10.156 is compatible with the mounting system and requirements of the specific press brake.