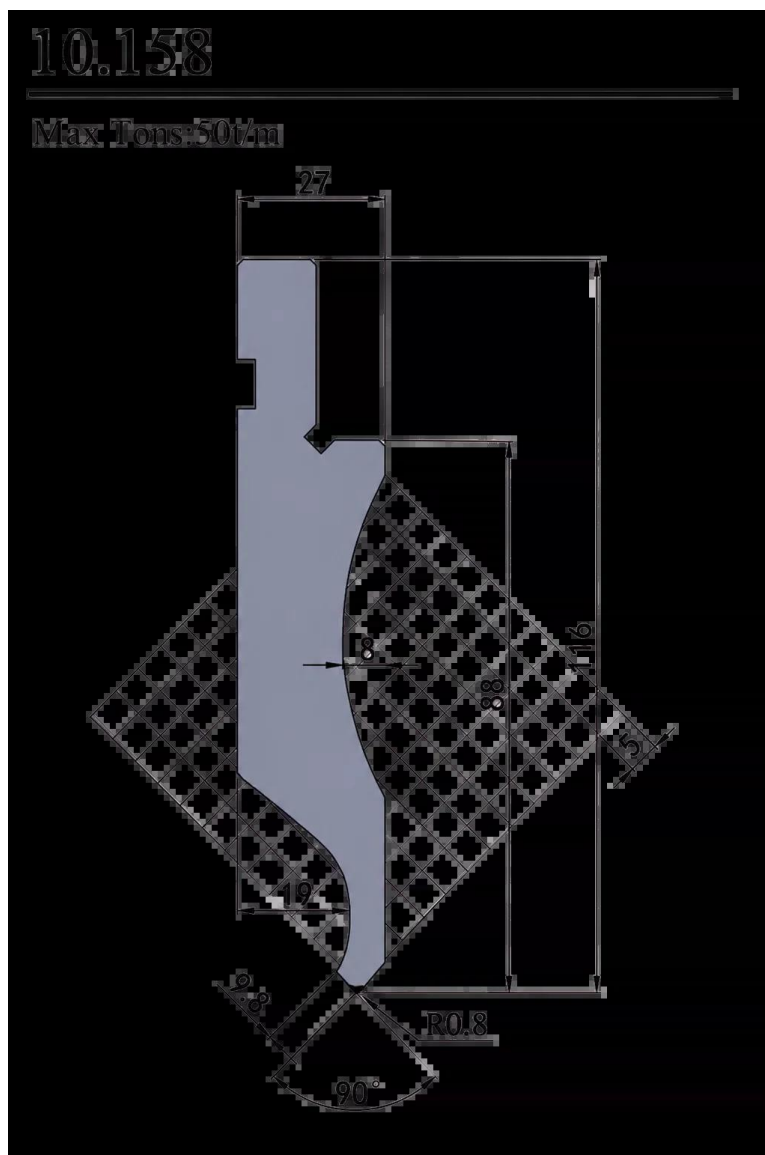




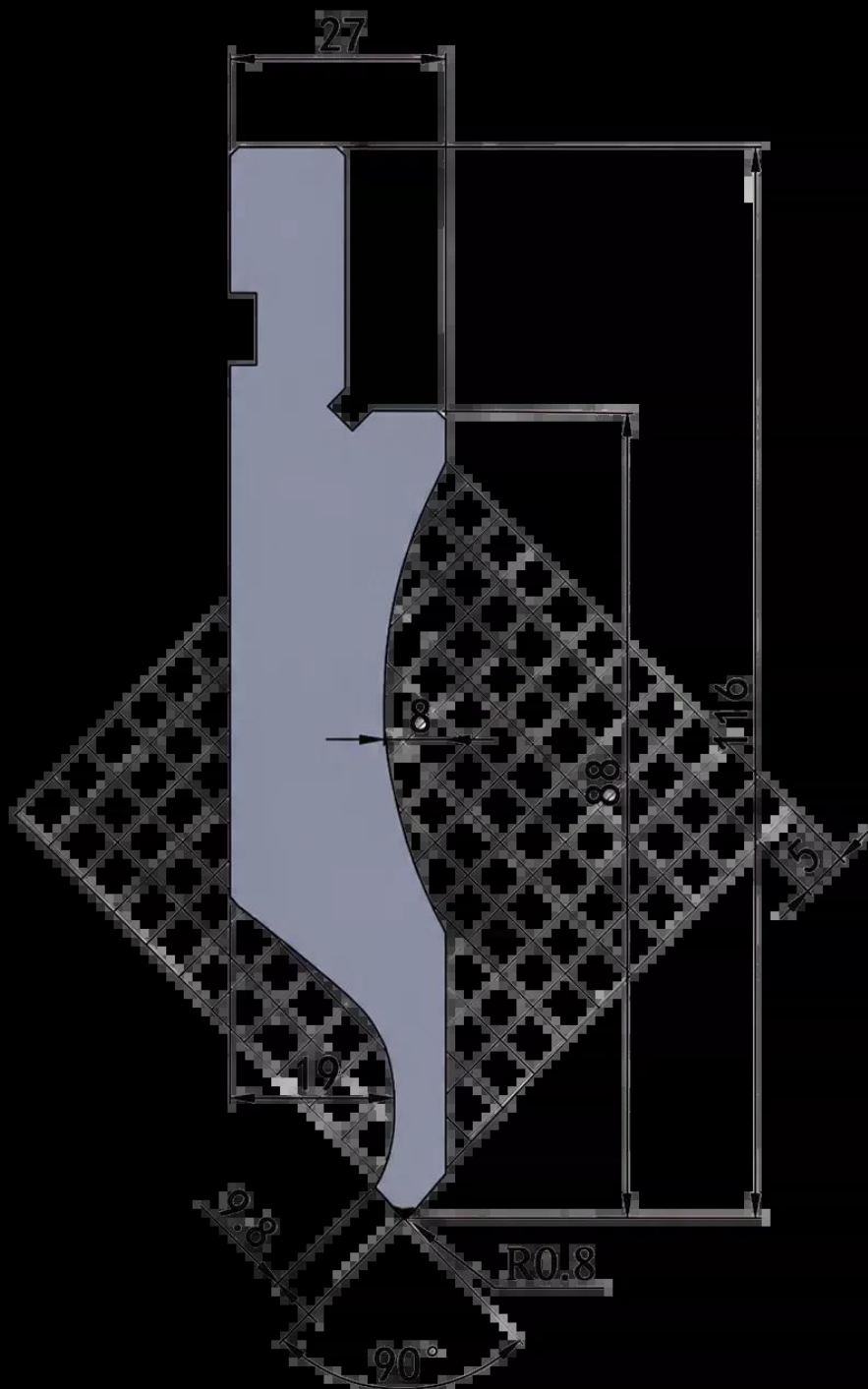
KARTA PRODUKTOWA

90° punch 50T/M 10.158



10.158

Max Tons: 50t/m





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Press Brake Punch

Punch 10.158

Upper Tool for Sheet-Metal Bending — 90° / R0.8 / 50 t/m

Punch 10.158 is an upper tool designed for work in press brakes. The punch profile enables bends at a **90°** angle, with an **R0.8** tip radius.

According to the technical drawing, the maximum tool load is **50 tonnes per metre**. The punch profile has an upper width of **27 mm**, an overall height of **116 mm** and a working height of **88 mm**.

10.158 Punch Profile Designation

50 t/m Maximum Tool Load

90° Tip Working Angle

R0,8 Working Tip Radius

Punch for Accurate Sheet-Metal Bending on a Press Brake.

Profile 10.158 is suitable for bending parts requiring a precise radius, stable tool guidance and a repeatable bending angle.

Key Features

Key Features of Punch 10.158

01

Profil 10.158

Tool profile designation according to the technical drawing: 10.158.

02

50 t/m Load Capacity

The maximum permissible tool load is 50 tonnes per metre.

03

90° Angle

The punch tip geometry enables material bending at a 90° angle.

04



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R0.8 Radius

The working tip with an R0.8 radius allows a precise bending radius of the part.

05

116 mm Height

The overall profile height is 116 mm according to the technical drawing.

06

88 mm Working Height

The important working dimension of the profile is 88 mm and may be important when selecting the tool.

Technical Parameters

Technical Specification of Punch 10.158

Parameter	Value from Drawing
Tool Type	Punch / upper tool for press brake
Profile Designation	10.158
Maximum Load	50 t/m
Working Angle	90°
Tip Radius	R0,8
Upper Profile Section Width	27 mm
Overall Profile Height	116 mm
Working Height from Drawing	88 mm
Internal Dimension / Offset	8 mm
Lower Profile Offset	19 mm
Tip-Side Dimension	9,8 mm
Additional Profile Dimension	5 mm

The data was prepared based on the technical drawing. Before purchase, it is worth checking whether punch profile 10.158 is compatible with the mounting system and requirements of the specific press brake.