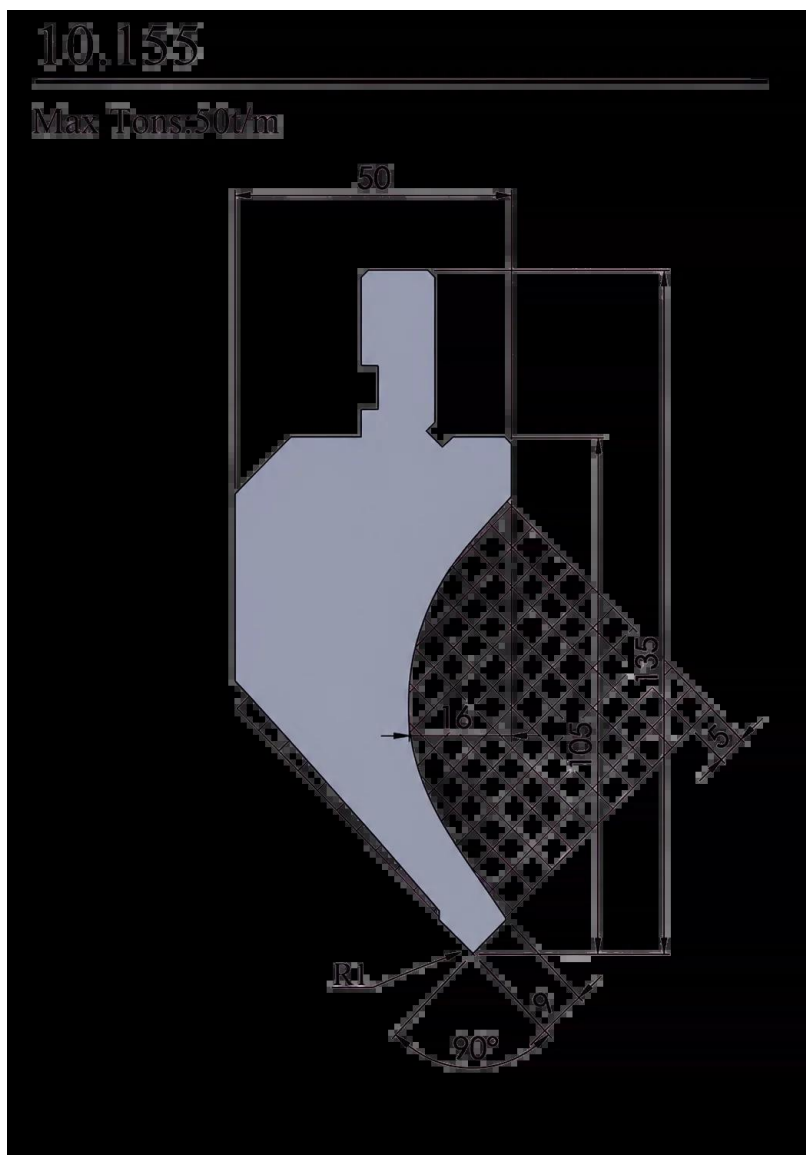




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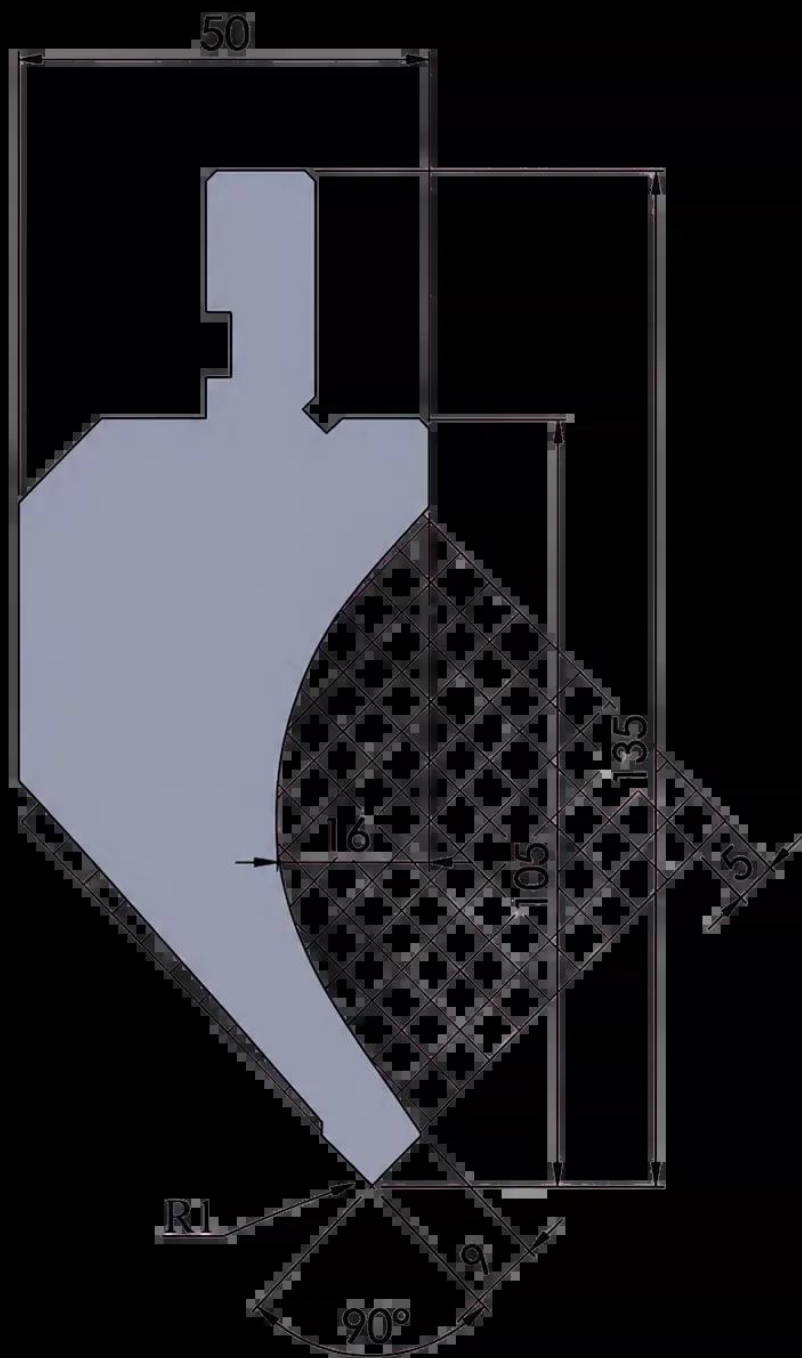
90° punch 50T/M 10.155



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10.155

Max Tons: 50t/m





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Press Brake Punch

Punch 10.155

Upper Tool for Sheet-Metal Bending — 90° / R1 / 50 t/m

Punch 10.155 is an upper tool designed for work in press brakes. The punch profile enables precise bends at a **90°** angle, with an **R1** tip radius.

According to the technical drawing, the maximum tool load is **50 tonnes per metre**. The punch profile has an upper width of **50 mm**, an overall height of **135 mm** and a working height of **105 mm**.

10.155 Punch Profile Designation

50 t/m Maximum Tool Load

90° Tip Working Angle

R1 Working Tip Radius

Punch for Accurate Sheet-Metal Bending on a Press Brake.

Profile 10.155 is suitable for applications where stable tool geometry, a larger profile width and repeatable part bending are required.

Key Features

Key Features of Punch 10.155

01

Profil 10.155

Tool profile designation according to the technical drawing: 10.155.

02

50 t/m Load Capacity

The maximum permissible tool load is 50 tonnes per metre.

03

90° Angle

The punch tip geometry enables material bending at a 90° angle.

04



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R1 Radius

The working tip with an R1 radius allows the appropriate bending radius of the part.

05

135 mm Height

The overall profile height is 135 mm according to the technical drawing.

06

105 mm Working Height

The important working dimension of the profile is 105 mm and may be important when selecting the tool.

Technical Parameters

Technical Specification of Punch 10.155

Parameter	Value from Drawing
Tool Type	Punch / upper tool for press brake
Profile Designation	10.155
Maximum Load	50 t/m
Working Angle	90°
Tip Radius	R1
Upper Profile Section Width	50 mm
Overall Profile Height	135 mm
Working Height	105 mm
Internal Dimension / Offset	16 mm
Tip-Side Dimension	9 mm
Additional Profile Dimension	5 mm

The data was prepared based on the technical drawing. Before purchase, it is worth checking whether punch profile 10.155 is compatible with the mounting system and requirements of the specific press brake.