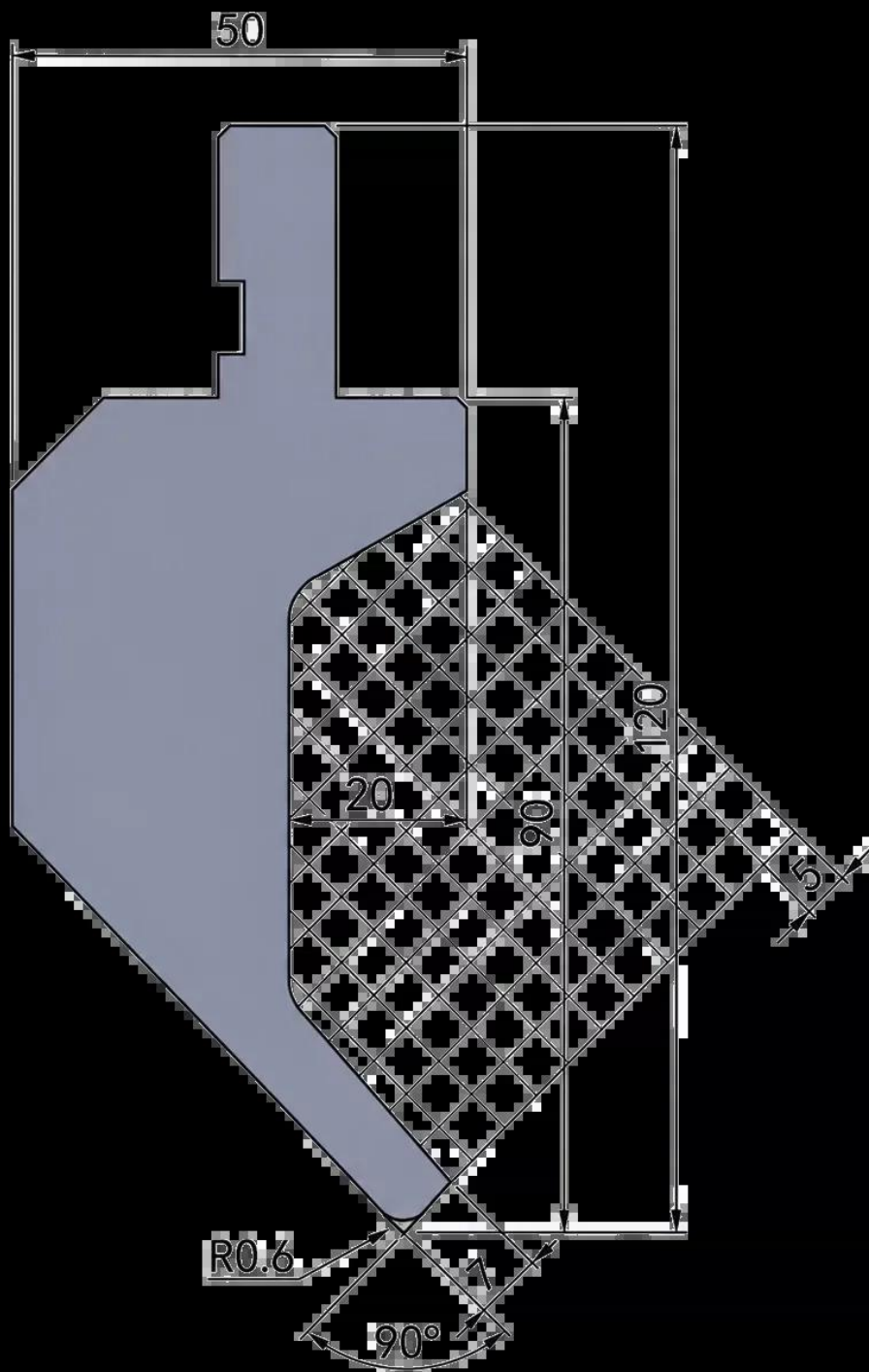


10.157

Max Tons: 20t/m





KARTA PRODUKTOWA

Press Brake Punch

Punch 10.157

Upper Tool for Sheet-Metal Bending — 90° / R0.6 / 20 t/m

Punch 10.157 is an upper tool designed for work in press brakes. The punch profile enables bends at a **90°** angle, with an **R0.6** tip radius.

According to the technical drawing, the maximum tool load is **20 tonnes per metre**. The punch profile has an upper width of **50 mm**, an overall height of **120 mm** and a working height of **90 mm**.

10.157 Punch Profile Designation

20 t/m Maximum Tool Load

90° Tip Working Angle

R0,6 Working Tip Radius

Punch for Accurate Sheet-Metal Bending on a Press Brake.

Profile 10.157 is suitable for bending parts requiring a small radius, stable tool guidance and a repeatable bending angle.

Key Features

Key Features of Punch 10.157

01

Profil 10.157

Tool profile designation according to the technical drawing: 10.157.

02

20 t/m Load Capacity

The maximum permissible tool load is 20 tonnes per metre.

03

90° Angle

The punch tip geometry enables material bending at a 90° angle.

04



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R0.6 Radius

The working tip with an R0.6 radius allows a small bending radius of the part.

05

120 mm Height

The overall profile height is 120 mm according to the technical drawing.

06

90 mm Working Height

The important working dimension of the profile is 90 mm and may be important when selecting the tool.

Technical Parameters

Technical Specification of Punch 10.157

Parameter	Value from Drawing
Tool Type	Punch / upper tool for press brake
Profile Designation	10.157
Maximum Load	20 t/m
Working Angle	90°
Tip Radius	R0,6
Upper Profile Section Width	50 mm
Overall Profile Height	120 mm
Working Height	90 mm
Internal Dimension / Offset	20 mm
Tip-Side Dimension	7 mm
Additional Profile Dimension	5 mm

The data was prepared based on the technical drawing. Before purchase, it is worth checking whether punch profile 10.157 is compatible with the mounting system and requirements of the specific press brake.