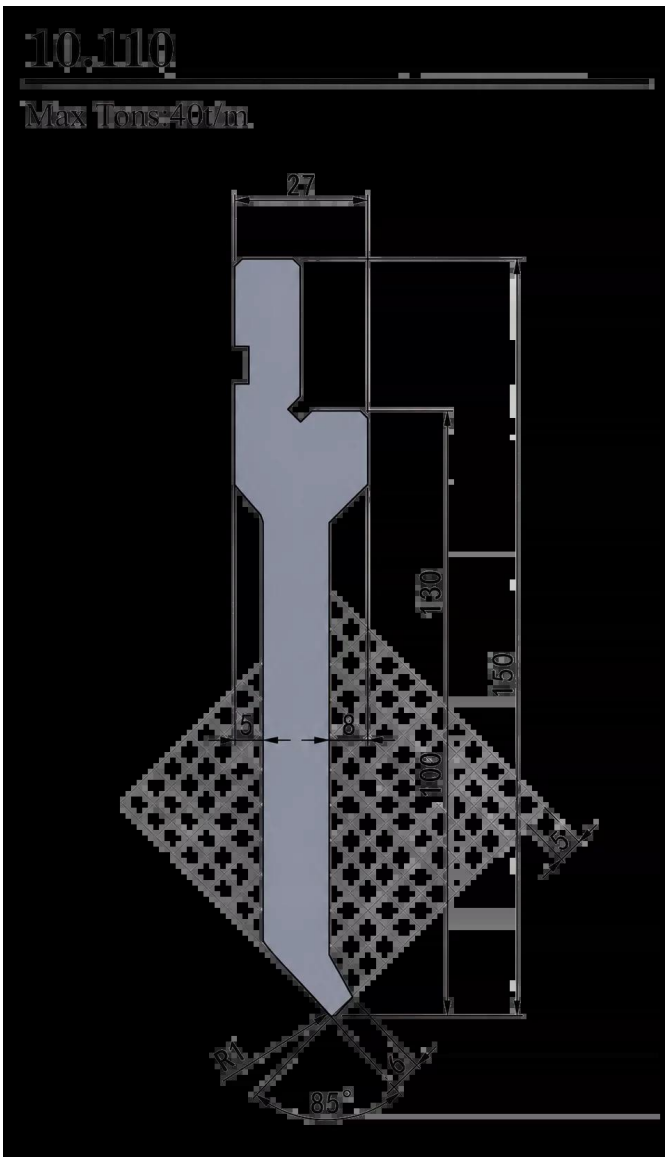
KARTA PRODUKTOWA

85° punch 40T/M 10.110



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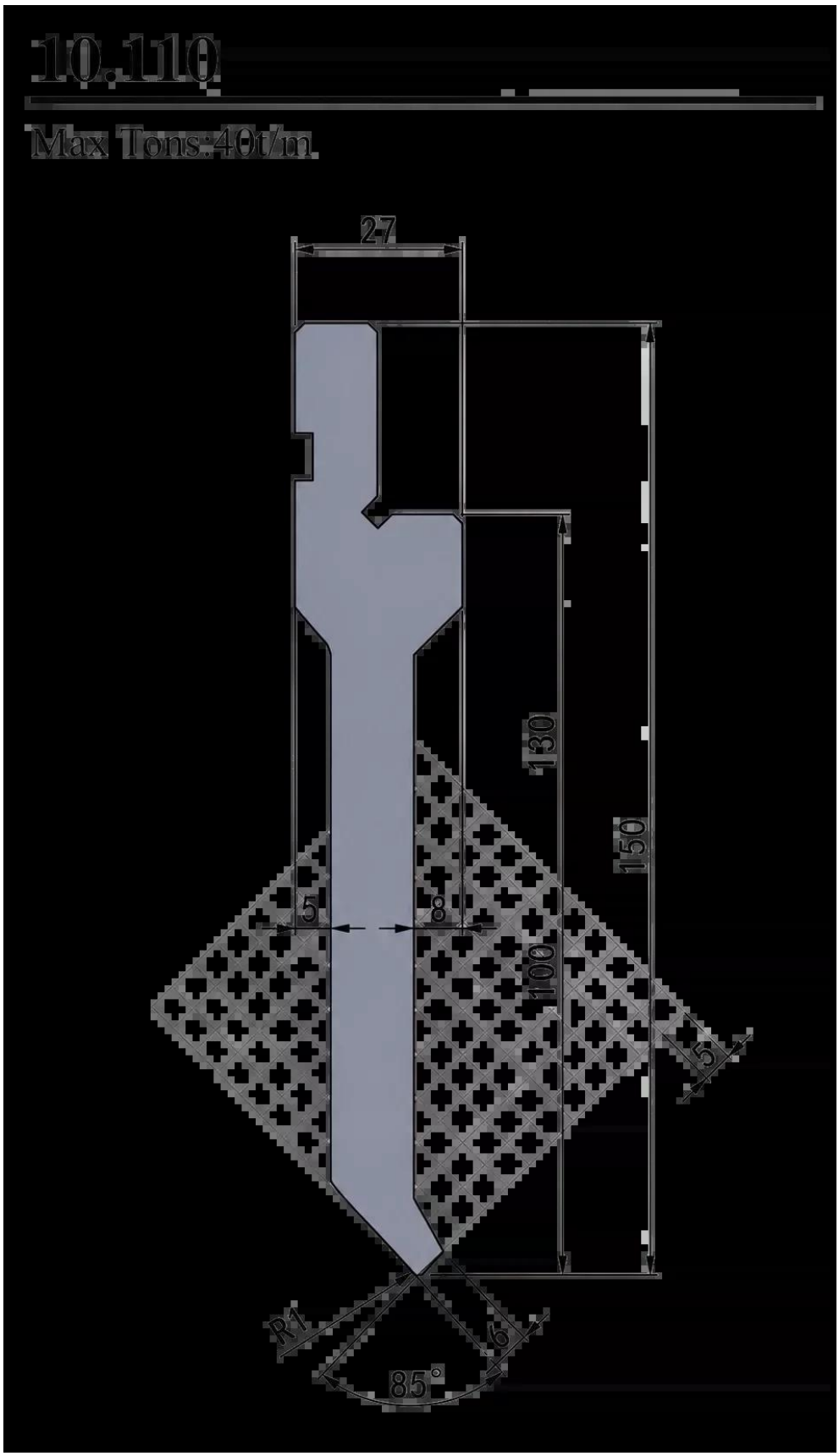

KARTA PRODUKTOWA

Press Brake Punch

Punch 10.110

Upper Tool for Sheet-Metal Bending — 85° / R1 / 40 t/m

Punch 10.110 is an upper tool designed for work in press brakes. The punch profile enables bends at an **85°** angle, with an **R1** tip radius.

According to the technical drawing, the maximum tool load is **40 tonnes per metre**. The punch profile has an upper width of **27 mm**, an overall height of **150 mm** and a working height of **130 mm**. The drawing also indicates a working dimension of **100 mm**.

10.110 Punch Profile Designation
40 t/m Maximum Tool Load
85° Tip Working Angle
R1 Working Tip Radius
Punch for Precise Sheet-Metal Bending on a Press Brake.

Profile 10.110 is suitable for bending parts requiring extended tool geometry, stable guidance and a repeatable 85° working angle.

Key Features

Key Features of Punch 10.110

01

Profil 10.110

Tool profile designation according to the technical drawing: 10.110.

02

40 t/m Load Capacity

The maximum permissible tool load is 40 tonnes per metre.

03

85° Angle

The punch tip geometry enables material bending at an 85° angle.

04

R1 Radius

The working tip with an R1 radius allows the appropriate bending radius of the part.

05

150 mm Height

The overall profile height is 150 mm according to the technical drawing.

06

130 mm Working Height

The important working dimension of the profile is 130 mm. The drawing also shows a 100 mm dimension.

Technical Parameters

Technical Specification of Punch 10.110

Parameter	Value from Drawing
Tool Type	Punch / upper tool for press brake
Profile Designation	10.110
Maximum Load	40 t/m
Working Angle	85°
Tip Radius	R1
Upper Profile Section Width	27 mm
Overall Profile Height	150 mm
Working Height	130 mm
Additional Vertical Dimension	100 mm
Side Dimension	5 mm
Side Undercut Dimension	8 mm
Tip-Side Dimension	6 mm
Additional Profile Dimension	5 mm

The data was prepared based on the technical drawing. Before purchase, it is worth checking whether punch profile 10.110 is compatible with the mounting system and requirements of the specific press brake.