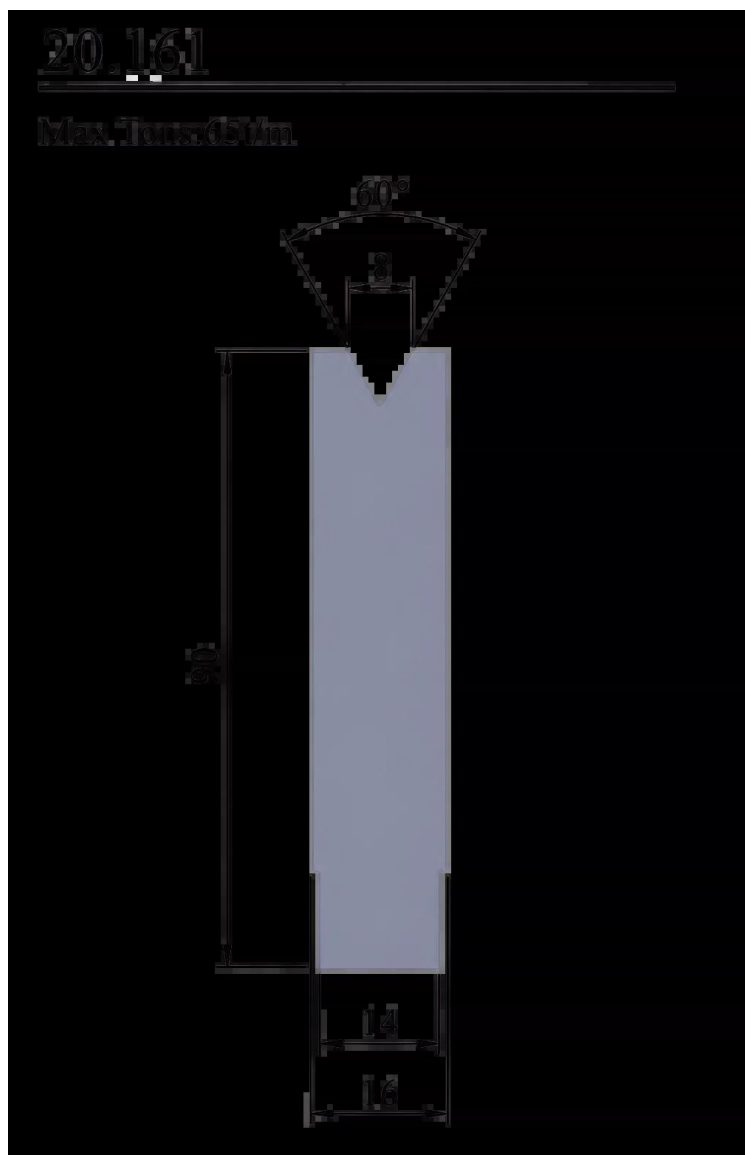




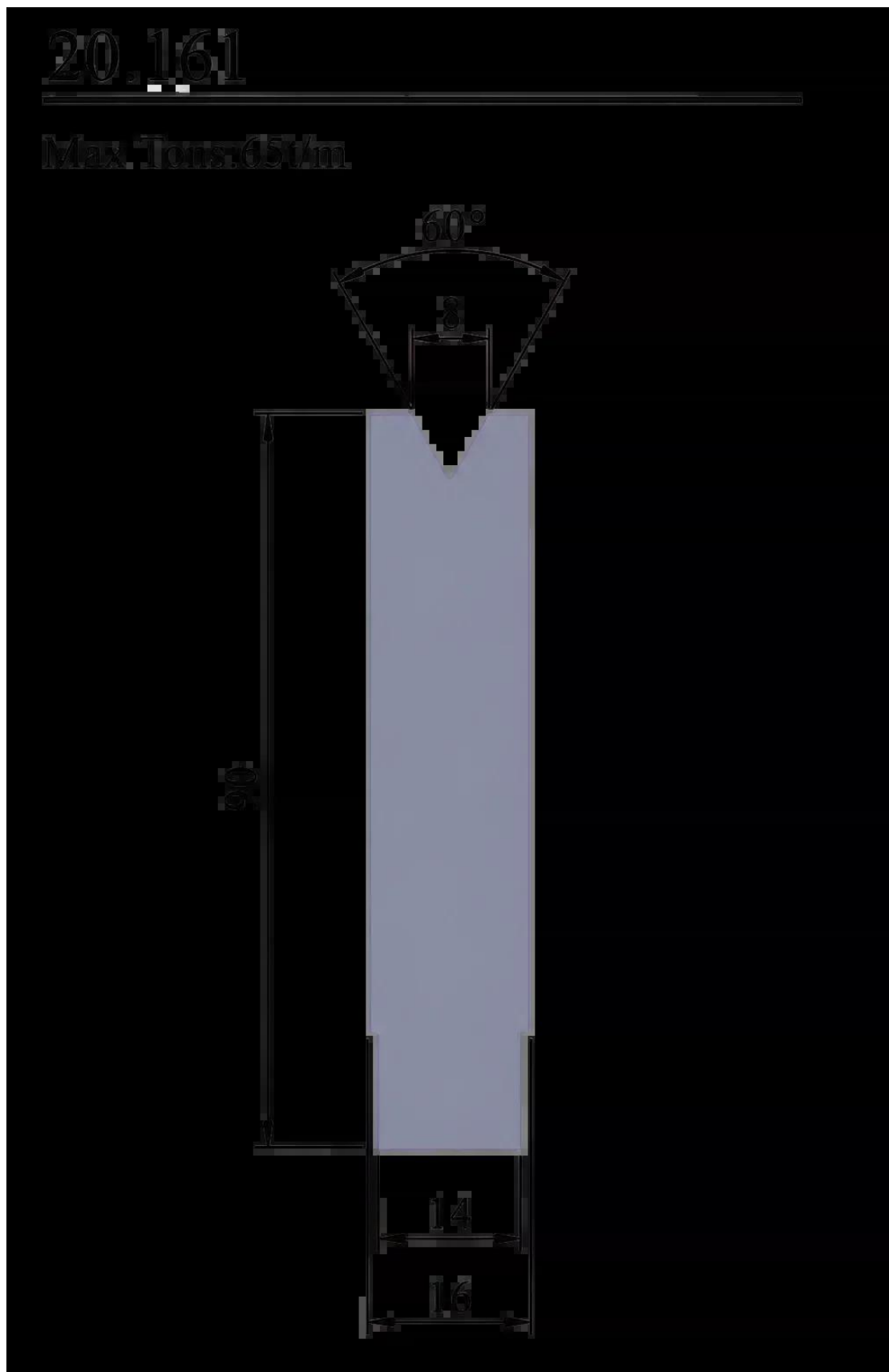
KARTA PRODUKTOWA

60° 65T/M 20.161 die





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Press Brake Bottom Die

V Die 20.161

V Bottom Die — V8 / 60° / 65 t/m

Die 20.161 is a bottom tool for press brakes, designed for precise sheet-metal bending using a V-type working groove. The tool construction provides stable material support and high work repeatability.

20.161 Die Profile Designation

65 t/m Maximum Tool Load

V8 Working Groove Width

60° Die Groove Angle

V8 Die for Accurate and Stable Bending with 65 t/m Load Capacity.

Model 20.161 works well with press brakes where repeatability, proper groove geometry and correct matching to the punch and material are required.

Key Features

Key Features of Die 20.161

A V-type bottom die is a basic component of press-brake tooling. Proper selection of groove width, working angle and tool load capacity directly affects bending quality, dimensional accuracy and work safety.

01

V Bottom Die

Bottom tool for a press brake with a V-type working groove.

02

V8 Opening

An 8 mm wide working groove for precise material guidance.

03

60° Angle

The groove geometry is made at a 60° angle according to the technical documentation.

04



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65 t/m Load Capacity

The maximum permissible die load is 65 tonnes per metre of length.

05

90 mm Height

The overall tool height is 90 mm.

06

14 / 16 mm Base

The lower mounting width is 14 mm, and the overall base width is 16 mm.

Technical Parameters

Technical Specification of Die 20.161

Parameter	Value
Tool Type	V bottom die / bottom tool for press brake
Profile Designation	20.161
Maximum Load	65 t/m
Working Groove Angle	60°
V-Groove Opening	8 mm
Overall Height	90 mm
Lower Section Width	14 mm
Overall Base Width	16 mm

Before purchase, it is worth checking the die's compatibility with the mounting system, the type of mating punch and the thickness range and type of bent material.